

DETAILED PROJECT REPORT BESAN PLANT UNIT UNDER PMFME SCHEME



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1. PROJECT SUMMARY

1. Name of the proposed project	:	Besan Plant Unit
2. Nature of proposed project	:	Proprietorship/Company/Partnership
3. Proposed project capacity		296400 Kg/annum(50,55,60,65,&70% capacity utilization in 1 st to 5 th Year respectively)
4. Raw materials	:	Bengal Gram & Packing material
5. Major product outputs	:	Besan
6. Total project cost	:	Rs. 29.03 Lakh
Land development, building & Civil Construction	:	Nil
Machinery and equipment's	:	Rs. 18.76 Lakh
Miscellaneous Fixed Assets	:	Rs. 1.60 Lakh
Working capital	:	Rs. 8.67 Lakh
8. Means of Finance		
Subsidy (max 10lakhs)	:	Rs. 7.13 Lakh
Promoter's contribution (min10%)	:	Rs. 2.90 Lakh
Term loan	:	Rs. 11.20 Lakh
Working Capital Requirement	:	Rs. 7.80 Lakh
9. Profit after Depreciation, Interest & Tax		
• 1 st year	:	Rs. 3.44 Lakh
• 2 nd year	:	Rs. 6.28 Lakh
• 3 rd year	:	Rs. 9.05 Lakh
• 4 th year	:	Rs. 12.19 Lakh
• 5th year	:	Rs. 15.39 Lakh
11. Average DSCR	:	Rs. 3.84
12. Term loan repayment	:	5 Years with 6 months grace period

2. ABOUT THE PRODUCT

2.1. PRODUCT INTRODUCTION:

BESAN is a product obtained by grinding, dried and decuticled Bengal Gram. Besan is a bengal gram widely consumed in India. It is yellowish in colour and possesses characteristic bengal gram taste and smell. Khesaru dal and other colouring matter shall not be added to true besan. In the cuisine of the Indian subcontinent, including Indian, Bangladeshi, Burmese, Nepali, Pakistani, and Sri Lankan cuisines, it is a basic ingredient. By nature, Indians are fond of sweet as well as spicy food and in such preparations, Gram is an essential ingredient. It is a versatile commodity used in many year-round preparations. There are some institutional bulk customers, apart from individual households, such as hotels, other hostels and canteens for eateries, clubs, caterers, etc. In Indian kitchens, it is a very widely used commodity and thus enjoys a constant demand throughout the year.

Gram/Besan has a high percentage of carbohydrates, a higher percentage of fiber than other pulses, no gluten, and a higher percentage of protein than other pulses. It is as popular as basic wheat in India and is used in different Indian recipes such as 'besankeladdu', bhajia, pakode, paraths, curry, etc. Gram is also used in the manufacture of sweat plates and in the preparation of instant mixes available on the market. Chickpea, chana or gram besan, is widely used in India and parts of the Mediterranean as well. It is also fine as a thickener in various kinds of fries in curries and coatings. It is an egg alternative for vegetarians and has a high protein content and can be used in different recipes instead of egg coatings. Besan is also a great anti-inflammatory food, as it has been shown to have anti-inflammatory abilities and protective benefits against cancer, particularly digestive tract cancer, including cancer of the colon, stomach and kidney. It's absolutely free of gluten and all grains because besan has zero wheat, barley, rye or cross-contaminated oats.

It is also used as a facial mask mixing with milk or yogurt and turmeric, apart from its ability to make enhanced fried items and delicious recipes, and is popular among young women in Asia. This face mask has been shown to be effective as a skin cleanser and whitening. Gram is a versatile and year-round commodity used in many preparations. In addition to individual households, there are some wholesale customers who often use these items, such as restaurants, canteens, caterers, clubs, etc. Since Indians love spicy and sweet recipes, besan is a very important ingredient in these products, so it enjoys continuous use throughout the year in Indian kitchens.

2.2. MARKET POTENTIAL:

The global demand for pulses is mainly driven by the growing consumption of different pulses and bakery products in different regions. Demand for pulse milling is being strengthened by the rapidly increasing demand for fast food items in restaurants, cafes, and food chains in different developing and developed nations. With an annual production volume of more than 5 million tons, Besan is a high potential market in India; that is, over 50 percent of the approximately 10 million tons of desi Chickpeas produced in India (which goes for grinding into Besan). With an average capacity of one TPH factory, it is estimated that the output is processed by over two thousand besan mills. In particular, most of these besan mills are extended dal mills that sell their first grade chickpea split dal and process second grade and broken (khanda) to produce besan. Market demand for besan is largely dependent on the freshness, consistency and fineness of the grinding process. Generally speaking, consistency of besan content is of primary importance to millers because it has a direct effect on the sensory properties of the final product.

In the Asia Pacific region, the demand for pulses is projected to rise at the highest CAGR in terms of both volume and value between 2017 and 2022. It is expected that this supremacy will also prevail during the forecast era. With countries such as India, China, Australia, Japan,

Myanmar, Thailand, the Philippines, and Malaysia contributing to the high consumption of various food products produced using pulse ingredients, the region is the largest user of pulses.

2.3. RAW MATERIAL DESCRIPTION:

Basic raw material required in the proposed Besan unit is "Bengal Gram." Besan is a product obtained through Bengal Gram grinding, drying and de-cuticulating. Besan is commonly consumed Bengal gram flour in India. In tone, it is yellowish and they have a distinctive Bengal gram taste and odor. Khesaru dal and other products are not supposed to be added in true besan flour for colouring. As a health food, Bengal gram is widely known. It is a cereal supplement rich in proteins. Diets, especially for the poor in developing countries, where people are vegetarians or vegetarians, are Gram based. It's difficult to afford animal protein. The pulse proteins are lysine-rich and have low sulphur levels. They produce amino acids. The most realistic way to eliminate protein malnutrition is to include for vegetarian children and mothers who are breastfeeding. There is a very significant position for Bengal gram in our country's human diet. Bengal gram collection and blending of various Bengal gram varieties is a key factor in the development of the right quality and right price besan. Pulse flour made from a type of ground chickpea called the gram chickpea is Gram flour or besan. In the cuisine of the Indian subcontinent, including Indian, Bangladeshi, Burmese, Nepali, Pakistani, and Sri Lankan cuisines, it is a basic ingredient.

3. PROCESS FLOW CHART

The chana or Bengal gram/chickpea is procured from the vendor or local farmer and then processed to make Besan in the plant. The process is as follows:

- ✓ **Pre Cleaning**: Eliminate broken grains, dirt, similar sized impurities, leaves and other impurities from Gram.
- ✓ **De-stoning:** Remove the pebbles and another small foreign particle from the Gram seed.
- ✓ **De-husking:** The process of removal of husk or outer layer from the cotyledons is called dehusking it is a necessary process to improve the quality of the final product. The dehusking machine used for this process.
- ✓ Cleaning: After De-husking, the gram is taken to the cleaning section where the other layer is separated from the seed through the aspirator.
- ✓ **Grinding:** Hulled grams are then fed to a Heavy-duty Pulverizer. this machine simply grinds these grams into a fine powder.
- ✓ **Sifting:** This grounded powder is fed to the shifter for further shifting process.
- ✓ **Packaging:** Finally, Besan is packed directly in gunny bags, poly-line gunny bags for bulk selling, and in laminated pouches or poly-bags for retail selling.



4. ECONOMICS OF THE PROJECT

4.1. BASIS & PRESUMPTIONS

- 1. Production Capacity of Besan is 130 kg per hr. First year, Capacity has been taken @ 50%.
- 2. Working shift of 8 hours per day has been considered.
- 3. Raw Material stock is for 10 days and Finished goods Closing Stock has been taken for 15 days.
- 4. Credit period to Sundry Debtors has been given for 10 days.
- 5. Credit period by the Sundry Creditors has been provided for 7 days.
- 6. Depreciation and Income tax has been taken as per the Income tax Act, 1961.

- 7. Interest on working Capital Loan and Term loan has been taken at 11%.
- 8. Salary and wages rates are taken as per the Current Market Scenario.
- 9. Power Consumption has been taken at 15KW.
- 10. Increase in sales and raw material costing has been taken @ 5% on a yearly basis.

4.2. CAPACITY, UTILIZATION, PRODUCTION & OUTPUT

COMPUTATION OF PRODUCTION OF BESAN						
Item to be Manufactured						
Besan						
Machine capacity Per hour	130	Kg				
Total working Hours	8	C				
Machine capacity Per Day	1,040	Kg				
Working days in a month	25	Days				
Working days per annum	300					
Wastage Considered	5%					
Raw material requirement	312000	Kg				
Final Output per annum after wastage	296400	Kg				
Final Product to be packed in 1 kg Packet						
Number of Packets per annum	296400	1 Kg Packet				

Production of Besan				
Production	Capacity	KG		
1st year	50%	1,48,200		
2nd year	55%	1,63,020		
3rd year	60%	1,77,840		
4th year	65%	1,92,660		
5th year	70%	2,07,480		

Raw Material Cost	t		
Year	Capacity	Rate	Amount
	Utilisation	(per Kg)	(Rs. in lacs)
1st year	50%	40.00	62.40
2nd year	55%	42.00	72.07
3rd year	60%	44.00	82.37
4th year	65%	46.00	93.29
5th year	70%	48.00	104.83

COMPUTATION O	F SALE				
Particulars	1st year	2nd year	3rd year	4th year	5th year
Op Stock	-	7,410	8,151	8,892	9,633
Production	1,48,200	1,63,020	1,77,840	1,92,660	2,07,480
Less: Closing Stock	7,410	8,151	8,892	9,633	10,374
Net Sale	1,40,790	1,62,279	1,77,099	1,91,919	2,06,739
sale price per packet	75.00	79.00	83.00	87.00	91.00
Sales (in Lacs)	105.59	128.20	146.99	166.97	188.13

4.3. PREMISES/INFRASTRUCTURE

The approximate total area required for complete factory setup is 2000-2500 Sq. ft. for smooth production including storage area. It is expected that the premises will be on rental.

4.4. MACHINERY & EQUIPMENTS

Machine Name	Description	Machine Image.
Unloading Bins	These are large bins designed for unloading of grains & similar product; they are equipped with large rod mess to prevent big impurities from entering system.	

Storage Tank	These Equipments are class of storage Equipments which are specifically designed for dry Dal or similar products (Raw material) of small granule composition. Usually used to store grains but can also be used to store cement & aggregate.	
Aspirator	It's a more fine-tuned separator designed to remove finer impurities like remaining dirt, similar sized impurities, leaves etc.	
De-stoner	Remove the pebbles and another small foreign particle from the Gram seed.	
Heavy-duty Pulverizer	It's a grinding class Machine, used for grinding grams to a fine powder.	
Sifter	This machine used for screening, sieving, grading Besan flour.	
Packet Filling &	It's a simple packaging machine,	•
Packaging	designed to fill the given food grade	
Machine	plastic material's continuous pouch with required product after sealing one end & after filling sealing the other end also to generate packet of product.	

Disc Separator	It's a separator class machine, generally used to remove foreign grains from required grain efficiently	
Magnetic Separator	It's a type of separator which is used to magnetic impurities from given product using powerful electromagnets, used in wide range of industries for separation.	
Food Grade Conveyor	These are conveyors with food grade belt to maintain food safety standards set by monitoring authorities.	

Machine	Unit	Rate	Price
Storage Tank	1	30000	30000
Aspirator	1	145000	145000
De-Stoner	1	175000	175000
Heavy-duty Pulverizer	1	340000	340000
(Capacity-200kg/hr)			
Sifter (Capacity-50 kg/hr)	3	52000	156000
Disc Separator	1	260000	260000
Magnetic Separator	1	10000	10000
Food Grade Conveyor	1	50000	50000
Pneumatic Lift with	2	45000	90000
cyclone, Blower and Fan			
Packet Filling & Packaging	1	220000	220000
Machine			

Bins and other material	-	-	4,00,000
handling equipments.			
(Unloading Bins, escalator,			
elevator, conveyor, storage			
bins, etc.)			

Note: Approx. Total Machinery cost shall be Rs 18.76 lakh including equipment's but excluding GST and Transportation Cost.

4.5. MISCELLANEOUS FIXED ASSETS

- Water Supply Arrangements
- Furniture & Fixtures
- Computers & Printers

4.6. TOTAL COST OF PROJECT

COST OF PR	OJECT
	(in Lacs)
PARTICULARS	Amount
Land & Building Plant & Machinery	Owned/Rented 18.76
Miscellaneous Assets Working capital	1.60 8.67
Total	29.03

4.7. MEANS OF FINANCE

MEANS OF FINANCE				
PARTICULARS	AMOUNT			
Own Contribution (min 10%)	2.90			
Subsidy @35%(Max. Rs 10 Lac)	7.13			
Term Loan @ 55%	11.20			
Working Capital (Bank Finance)	7.80			
Total	29.03			

4.8. TERM LOAN: Term loan of Rs. 11.20 Lakh is required for project cost of Rs. 29.03 Lakh

4.9. TERM LOAN REPAYMENT & INTEREST SCHEDULE

	REPAYMENT SCHEDULE OF TERM LOAN							
						Interest	11.00%	
Year	Particulars	Amount	Addition	Total	Interest	Repayment	Closing Balance	
1st	Opening Balance							
	1st month	-	11.20	11.20	-	-	11.20	
	2nd month	11.20	-	11.20	0.10	-	11.20	
	3rd month	11.20	-	11.20	0.10	-	11.20	
	4th month	11.20	-	11.20	0.10		11.20	
	5th month 6th month	11.20 11.20	-	11.20	0.10 0.10		11.20 11.20	

				11.20			
	7th month	11.20	-	11.20	0.10	0.21	10.99
	8th month	10.99	-	10.99	0.10	0.21	10.78
	9th month	10.78	-	10.78	0.10	0.21	10.58
	10th month	10.58	-	10.58	0.10	0.21	10.37
	11th month	10.37	-	10.37	0.10	0.21	10.16
	12th month	10.16	-	10.16	0.09	0.21	9.95
					1.10	1.24	
2nd	Opening Balance						
	1st month	9.95	-	9.95	0.09	0.21	9.75
	2nd month	9.75	-	9.75	0.09	0.21	9.54
	3rd month	9.54	-	9.54	0.09	0.21	9.33
	4th month	9.33	-	9.33	0.09	0.21	9.12
	5th month	9.12	-	9.12	0.08	0.21	8.92
	6th month	8.92	-	8.92	0.08	0.21	8.71
	7th month	8.71	-	8.71	0.08	0.21	8.50
	8th month	8.50	-	8.50	0.08	0.21	8.29
	9th month	8.29	-	8.29	0.08	0.21	8.09
	10th month	8.09	-	8.09	0.07	0.21	7.88
	11th month	7.88	-	7.88	0.07	0.21	7.67
	12th month	7.67	-	7.67	0.07	0.21	7.47
					0.97	2.49	
3rd	Opening Balance						
	1st month	7.47	-	7.47	0.07	0.21	7.26
	2nd month	7.26	-	7.26	0.07	0.21	7.05

I							I
	3rd month	7.05	-	7.05	0.06	0.21	6.84
	4th month	6.84	-	6.84	0.06	0.21	6.64
	5th month	6.64	-	6.64	0.06	0.21	6.43
	6th month	6.43	-	6.43	0.06	0.21	6.22
	7th month	6.22	-	6.22	0.06	0.21	6.01
	8th month	6.01	-	6.01	0.06	0.21	5.81
	9th month	5.81	-	5.81	0.05	0.21	5.60
	10th month	5.60	-	5.60	0.05	0.21	5.39
	11th month	5.39	-	5.39	0.05	0.21	5.18
	12th month	5.18	-	5.18	0.05	0.21	4.98
					0.70	2.49	
4th	Opening Balance						
	1st month	4.98	-	4.98	0.05	0.21	4.77
	2nd month	4.77	-	4.77	0.04	0.21	4.56
	3rd month	4.56	-	4.56	0.04	0.21	4.35
	4th month	4.35	-	4.35	0.04	0.21	4.15
	5th month	4.15	-	4.15	0.04	0.21	3.94
	6th month	3.94	-	3.94	0.04	0.21	3.73
	7th month	3.73	-	3.73	0.03	0.21	3.53
	8th month	3.53	-	3.53	0.03	0.21	3.32
	9th month	3.32	-	3.32	0.03	0.21	3.11
	10th month	3.11	-	3.11	0.03	0.21	2.90
	11th month	2.90	-	2.90	0.03	0.21	2.70
	12th month	2.70	-	2.70	0.02	0.21	2.49

			0.42	2.49	
Balance					
2.49	_	2.49	0.02	0.21	2.28
h 2.28	-	2.28	0.02	0.21	2.07
2.07	-	2.07	0.02	0.21	1.87
1.87	-	1.87	0.02	0.21	1.66
1.66	-	1.66	0.02	0.21	1.45
1.45	-	1.45	0.01	0.21	1.24
1.24	-	1.24	0.01	0.21	1.04
1.04	-	1.04	0.01	0.21	0.83
0.83	-	0.83	0.01	0.21	0.62
h 0.62	-	0.62	0.01	0.21	0.41
h 0.41	-	0.41	0.00	0.21	0.21
h 0.21		0.21	0.00	0.21	-
			0.15	2.49	
OOR 60 UM	MONTHS	<u> </u>			
6	MONTHS				
ERIOD 54	MONTHS				
	2.49 h 2.28 h 2.07 h 1.87 h 1.66 h 1.45 h 1.24 h 0.83 h 0.62 h 0.41 h 0.21 OOR 60 UM 6	2.49 - h 2.28 - 1.87 - 1.66 - 1.45 - 1.24 - 1.04 - 0.83 - h 0.62 - h 0.41 - DOR 60 MONTHS UM 6 MONTHS	2.49 - 2.49 h 2.28 - 2.28 2.07 - 2.07 1.87 - 1.87 1.66 - 1.66 1.45 - 1.45 1.24 - 1.24 1.04 - 1.04 0.83 - 0.83 h 0.62 - 0.62 h 0.41 - 0.41 h 0.21 - 0.21 DOOR 60 MONTHS UM 6 MONTHS	Balance 2.49 - 2.49 0.02 h 2.28 - 2.28 0.02 1.87 - 1.87 0.02 1.66 - 1.66 0.02 1.45 - 1.45 0.01 1.24 - 1.24 0.01 1.04 - 1.04 0.01 1.04 - 1.04 0.01 1.04 - 0.41 0.00 h 0.41 - 0.41 0.00 h 0.21 - 0.21 0.00 0.15 DOR MONTHS UM 6 MONTHS	Balance 2.49 - 2.49 0.02 0.21 h 2.28 - 2.28 0.02 0.21 1.87 - 2.07 0.02 0.21 1.87 - 1.87 0.02 0.21 1.66 - 1.66 0.02 0.21 1.45 - 1.45 0.01 0.21 1.24 - 1.24 0.01 0.21 1.04 - 1.04 0.01 0.21 1.04 - 1.04 0.01 0.21 h 0.62 - 0.62 0.01 0.21 h 0.41 - 0.41 0.00 0.21 h 0.21 - 0.21 0.00 0.21 OOR 00 MONTHS UM 6 MONTHS

4.10. WORKING CAPITAL CALCULATIONS

COMPUTATION OF CLOSING STOCK & WORKING CAPITAL								
PARTICULARS	1st year	2nd year	3rd year	4th year	5th year			
Finished Goods								
	4.61	5.31	6.00	6.72	7.49			
	_							
Raw Material								
	2.08	2.40	2.75	3.11	3.49			
Closing Stock	6.69	7.71	8.74	9.83	10.98			

COMPUTATION OF WORKING CAPITAL REQUIREMENT						
TRADITIONAL METHOD				(i	n Lacs)	
Particulars	Amount	Own Ma	ırgin	Bank Finan	ice	
Finished Goods & Raw Material	6.69					
Less : Creditors	1.46					
Paid stock	5.24	10%	0.52	90%	4.71	
Sundry Debtors	3.52	10%	0.35	90%	3.17	
	8.76		0.88		7.88	
MPBF					7.88	
WORKING CAPITAL LIMIT DEMAND (from Bank)						
Working Capital Margin					0.87	

4.11. SALARY & WAGES

BREAK UP OF LABOUR CHAR	RGES		
Particulars	Wages Rs. per Month	No of Employees	Total Salary
Plant Operator	15,000	3	45,000
Supervisor	20,000	1	20,000
Skilled (in thousand rupees)	12,000	2	24,000
Unskilled (in thousand rupees)	8,500	2	17,000
Total salary per month			1,06,000
Total annual labour charges	(in lacs)		12.72

Particulars	Salary	No of	Total
	Rs. per Month	Employees	Salary
Administrative Staff	12,000	2	24,000
Manager	18,000	1	18,000
Accountant	15,000	1	15,000
Total salary per month			57,000
Total annual Staff charges	(in lacs)		6.84

4.12 POWER REQUIREMENT

Utility Charges (per month)					
Particulars	value	Description			
Power connection required		15 KWH			
consumption per day	1	20 units			
Consumption per month	3,0	000 units			
Rate per Unit		10 Rs.			
power Bill per month	30,00	00 Rs.			

4.13. DEPRECIATION CALCULATION

COMPUTATION OF DEPR	COMPUTATION OF DEPRECIATION (in Lac					
Description	Plant & Machinery	Miss. Assets	TOTAL			
Rate of Depreciation	15.00%	10.00%				
Opening Balance	-	-	-			
Addition	18.76	1.60	20.36			
Total	18.76	1.60	20.36			
Less : Depreciation	2.81	0.16	2.97			
WDV at end of Year	15.95	1.44	17.39			
Additions During The Year	-	-	-			
Total	15.95	1.44	17.39			
Less : Depreciation	2.39	0.14	2.54			
WDV at end of Year	13.55	1.30	14.85			
Additions During The Year	-	-	-			
Total	13.55	1.30	14.85			
Less: Depreciation	2.03	0.13	2.16			
WDV at end of Year	11.52	1.17	12.69			
Additions During The Year	-	-	-			
Total	11.52	1.17	12.69			
Less: Depreciation	1.73	0.12	1.84			
WDV at end of Year	9.79	1.05	10.84			
Additions During The Year	-	-	-			
Total	9.79	1.05	10.84			
Less: Depreciation	1.47	0.10	1.57			
WDV at end of Year	8.32	0.94	9.27			

4.14. REPAIR & MAINTENANCE: Repair & Maintenance is 2.5% of Gross Sale.

4.15. PROJECTIONS OF PROFITABILITY ANALYSIS

PROJECTED PROFITABILITY STATEMENT					(in Lacs)
DADTICIH ADC	1.4	2nd waan	2nd waar	14h	54h waan
PARTICULARS Capacity Utilisation %	1st year 50%	2nd year 55%	60%	65%	5th year 70%
Capacity Othisation %	50%	55%	00%	05%	70%
<u>SALES</u>					
Gross Sale					
Besan	105.59	128.20	146.99	166.97	188.13
Besun	100.00	120.20	110.55	100.57	100.15
Total	105.59	128.20	146.99	166.97	188.13
COST OF SALES					
Raw Material Consumed	62.40	72.07	82.37	93.29	104.83
Electricity Expenses	3.60	4.14	4.76	5.48	6.02
Depreciation	2.97	2.54	2.16	1.84	1.57
Wages & labour	12.72	14.63	16.68	18.01	19.45
Repair & maintenance	2.64	3.21	3.67	4.17	4.70
Packaging	7.92	9.62	10.29	11.69	13.17
Cost of Production	92.25	106.20	119.93	134.48	149.75
Add: Opening Stock /WIP	-	4.61	5.31	6.00	6.72
Less: Closing Stock /WIP	4.61	5.31	6.00	6.72	7.49
Cost of Sales	87.64	105.50	119.25	133.75	148.99
GROSS PROFIT	17.95	22.70	27.75	33.22	39.14
	17.00%	17.71%	18.88%	19.89%	20.81%
Salary to Staff	6.84	8.07	9.85	11.62	13.71
Interest on Term Loan	1.10	0.97	0.70	0.42	0.15
Interest on working Capital	0.86	0.86	0.86	0.86	0.86
Rent	3.60	3.96	4.36	4.79	5.27
selling & adm exp	2.11	2.56	2.94	3.34	3.76
TOTAL	14.51	16.42	18.70	21.03	23.75
NET PROFIT	3.44	6.28	9.05	12.19	15.39
	3.26%	4.90%	6.16%	7.30%	8.18%
Taxation	-	0.38	0.94	1.78	2.74
PROFIT (After Tax)	3.44	5.90	8.12	10.41	12.65

4.16. BREAK EVEN POINT ANALYSIS

BREAK EVEN POINT ANALYSIS					
Year	I	II	III	IV	V
Net Sales & Other Income	105.59	128.20	146.99	166.97	188.13
Less: Op. WIP Goods	-	4.61	5.31	6.00	6.72
Add : Cl. WIP Goods	4.61	5.31	6.00	6.72	7.49
Total Sales	110.21	128.90	147.68	167.70	188.90
Variable & Semi Variable Exp.					
Raw Material Consumed	62.40	72.07	82.37	93.29	104.83
Electricity Exp/Coal Consumption at 85%	3.06	3.52	4.05	4.65	5.12
Wages & Salary at 60%	11.74	13.62	15.91	17.78	19.90
Selling & adminstrative Expenses 80%	1.69	2.05	2.35	2.67	3.01
Interest on working Capital	0.858	0.858	0.858	0.858	0.858
Repair & maintenance	2.64	3.21	3.67	4.17	4.70
Packaging	7.92	9.62	10.29	11.69	13.17
Total Variable & Semi Variable Exp	90.30	104.94	119.50	135.11	151.59
Contribution	19.90	23.96	28.18	32.59	37.31
Fixed & Semi Fixed Expenses					
Electricity Exp/Coal Consumption at 15%	0.54	0.62	0.71	0.82	0.90
Wages & Salary at 40%	7.82	9.08	10.61	11.85	13.26
Interest on Term Loan	1.10	0.97	0.70	0.42	0.15
Depreciation	2.97	2.54	2.16	1.84	1.57
Selling & adminstrative Expenses 20%	0.42	0.51	0.59	0.67	0.75
Rent	3.60	3.96	4.36	4.79	5.27
Total Fixed Expenses	16.46	17.68	19.13	20.40	21.91
Capacity Utilization	50%	55%	60%	65%	70%
OPERATING PROFIT	3.44	6.28	9.05	12.19	15.39
BREAK EVEN POINT	41%	41%	41%	41%	41%
BREAK EVEN SALES	91.15	95.12	100.24	104.98	110.95

4.17. PROJECTED BALANCE SHEET

PROJECTED BALANCE SH	<u>EET</u>				(in Lacs)
PARTICULARS	1st year	2nd year	3rd year	4th year	5th year
<u>Liabilities</u>		<u> </u>			<u> </u>
Conital					
Capital		0.07	11 07	12.00	16.00
opening balance Add:- Own Capital	2.90	9.97	11.87	13.98	16.89
Add:- Retained Profit	3.44	5.90	8.12	10.41	12.65
			_	-	
Less:- Drawings	3.50	4.00	6.00	7.50	10.00
Subsidy/grant	7.13				
Closing Balance	9.97	11.87	13.98	16.89	19.54
Term Loan	9.95	7.47	4.98	2.49	-
Working Capital Limit	7.80	7.80	7.80	7.80	7.80
Sundry Creditors	1.46	1.68	1.92	2.18	2.45
Provisions & Other Liab	0.40	0.50	0.60	0.72	0.86
TOTAL:	29.58	29.32	29.28	30.07	30.65
Assets					
Fixed Assets (Gross)	20.36	20.36	20.36	20.36	20.36
Gross Dep.	2.97	5.51	7.67	9.52	11.09
Net Fixed Assets	17.39	14.85	12.69	10.84	9.27
Current Assets					
Sundry Debtors	3.52	4.27	4.90	5.57	6.27
Stock in Hand	6.69	7.71	8.74	9.83	10.98
Cash and Bank	1.98	2.48	2.95	3.83	4.13
TOTAL:	29.58	29.32	29.28	30.07	30.65

4.18. CASH FLOW STATEMENT

PROJECTED CASH FLOW STATEMENT					
PARTICULARS	1st year	2nd year	3rd year	4th year	5th year
SOURCES OF FUND					
	• • •				
Own Margin	2.90				
Net Profit	3.44	6.28	9.05	12.19	15.39
Depriciation & Exp. W/off	2.97	2.54	2.16	1.84	1.57
Increase in Cash Credit	7.80	-	-	-	-
Increase In Term Loan	11.20	-	-	-	-
Increase in Creditors	1.46	0.23	0.24	0.25	0.27
Increase in Provisions & Oth lib	0.40	0.10	0.10	0.12	0.14
Sunsidy/grant	7.13				
TOTAL:	37.30	9.14	11.55	14.41	17.38
APPLICATION OF FUND					
Increase in Fixed Assets	20.36				
Increase in Stock	6.69	1.02	1.03	1.09	1.15
Increase in Debtors	3.52	0.75	0.63	0.67	0.71
Repayment of Term Loan	1.24	2.49	2.49	2.49	2.49
Drawings	3.50	4.00	6.00	7.50	10.00
Taxation	_	0.38	0.94	1.78	2.74
TOTAL:	35.32	8.64	11.08	13.53	17.09
Opening Cash & Bank Balance	-	1.98	2.48	2.95	3.83
Add : Surplus	1.98	0.50	0.47	0.88	0.30
Closing Cash & Bank Balance	1.98	2.48	2.95	3.83	4.13

4.19. DEBT SERVICE COVERAGE RATIO

CALCULATION OF D.S.C.R					
PARTICULARS	1st year	2nd year	3rd year	4th year	5th year
CASH ACCRUALS	6.42	8.43	10.28	12.25	14.22
Interest on Term Loan	1.10	0.97	0.70	0.42	0.15
Total	7.52	9.40	10.97	12.67	14.37
REPAYMENT					
Instalment of Term Loan	1.24	2.49	2.49	2.49	2.49
Interest on Term Loan	1.10	0.97	0.70	0.42	0.15
Total	2.34	3.46	3.18	2.91	2.64
DEBT SERVICE COVERAGE RATIO	3.21	2.72	3.45	4.35	5.45
AVERAGE D.S.C.R.					3.84