

DETAILED PROJECT REPORT

CURD MAKING UNIT

UNDER PMFME SCHEME



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Ministry of Food Processing Industries

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PM FME- Detailed Project Report of Curd Making Unit

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1. PROJECT SUMMARY

1. Name of the proposed project	:	Curd Making Unit
2. Nature of proposed project	:	Proprietorship/Company/Partnership
3. Proposed project capacity	:	240000Kg/annum(50,55,60,65&70% capacity utilization in 1 st to 5 th Year respectively)
4. Raw material	:	Milk
5. Major product outputs	:	Curd
6. Total project cost	:	Rs. 10.37 Lakh
• Land development, building & Civil Construction	:	Nil
Machinery and equipment's	:	Rs. 7.50 Lakh
Miscellaneous Fixed Assets	:	Rs. 1.20 Lakh
Working capital	:	Rs. 1.67 Lakh
8. Means of Finance		
Subsidy (max 10lakhs)	:	Rs. 3.05 Lakh
Promoter's contribution (min10%)	:	Rs. 1.03 Lakh
Term loan	:	Rs. 4.79 Lakh
Working Capital Requirement	:	Rs. 1.50 Lakh
9. Profit after Depreciation, Interest & Tax		
• 1 st year	:	Rs. 0.78 Lakh
• 2 nd year	:	Rs. 1.84 Lakh
• 3 rd year	:	Rs. 3.29 Lakh
• 4 th year	:	Rs. 4.90Lakh
• 5th year	:	Rs. 6.15 Lakh
11. Average DSCR	:	Rs. 3.77
12. Term loan repayment	:	5 Years with 6 months grace period

2. ABOUT THE PRODUCT

2.1. PRODUCT INTRODUCTION:

Curd, also known as Dahi, is a well-known milk product which is prepared by the process of fermentation. It is generally consumed on a daily basis, as a part of a meal or refreshment by a large part of the Indian population. It is also suitable for consumption by the lactose intolerant consumers. Curd is a rich source of nutrients such as calcium, phosphorus, vitamin B2, magnesium and beneficial fatty acids which help to strengthen bones and teeth, improve digestion and reduce the risk of heart problems.

2.2. MARKET POTENTIAL:

The curd market in India is currently being driven by the increasing demand from urban regions. Curd Market in India: exhibiting a CAGR of 13% during 2010-2017. The healthy growth of the market can be attributed to numerous forces. Population growth, rising disposable incomes, increasing health consciousness among consumers and affordable price are some of the factors that are currently broadening the growth aspects of the mark.The market is expected to reach a value of nearly INR 1,809.3 Billion by 2024.

2.3. RAW MATERIAL DESCRIPTION:

Milk is the only raw material that is used for making Curd.

3. PROCESS FLOW CHART

Step1: Procurement

Procurement of raw milk.

Step 2: Milk Reception Area

After procurement step bring the milk to the milk reception &cool the milk, so that life span of the milk can be increased & it can be used for further processing.

Step 3: Pasteurization

After that the main processing of by product starts &put the cooled milk into the inoculation tank and boil the milk at 80oC - 90oC (depends upon the pasteurization). Then again cool it at 4oC.

Pasteurization machines are of two types:

- 1. Slow online pasteurization
- 2. Continuous online pasteurization

Step 4: Homogenization

- We used Offline cream separator with pasteurization machine this helps to remove fat from milk and used for the production of the milk.
- Online homogenizer is attached with the pasteurization machine. This breaks the fat part and mixed in the milk.
- It is used for manufacturing of curd.

Step 5: Distribution of pasteurized milk in different tanks

It consists of different tanks which are categorized according to the fat content.

After that milk is transferred into different sections like pouch milk, curd processing, paneer processing.

Curd

Milk is boiled at 92°C and then we thermize it & add culture into that.

Step 6: Packaging

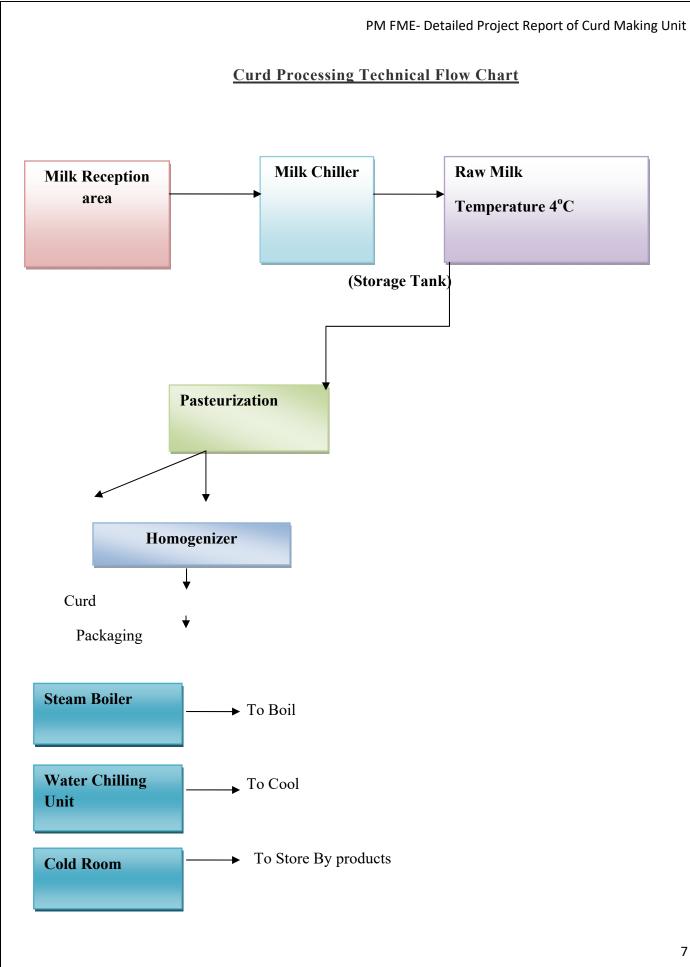
Prepared curd is then transferred into the packaging section

Step 7: Cold room

All the product are transferred into cold rooms where the temperature is below 4°C

Step 8: Distribution

All final products are transferred through transportation into different areas.



4. ECONOMICS OF THE PROJECT

4.1. BASIS & PRESUMPTIONS

1. Production Capacity of Curd is 100 kg per hr. First year, Capacity has been taken @ 50%.

2. Working shift of 8 hours per day has been considered.

3. Raw Material stock is for 1 day and Finished goods Closing Stock has been taken for 1 day.

4. Credit period to Sundry Debtors has been given for 7 days.

5. Credit period by the Sundry Creditors has been provided for 2 days.

6. Depreciation and Income tax has been taken as per the Income tax Act, 1961.

7. Interest on working Capital Loan and Term loan has been taken at 11%.

8. Salary and wages rates are taken as per the Current Market Scenario.

9. Power Consumption has been taken at 8 KW.

10. Increase in sales and raw material costing has been taken @ 5% on a yearly basis.

4.2. CAPACITY, UTILIZATION, PRODUCTION & OUTPUT

COMPUTATION OF PRODUCTION OF C	URD	
Items to be Manufactured Curd		
Machine capacity Per hour Total working Hours Machine capacity Per Day	100 8 800	Kg Kg
Working days in a month Working days per annum	25 300	Days
Raw material requirement Final Output per annum after wastage Final Product to be packed in 1 kg Packet	240000 240000	Kg Kg
Number of Packets per annum	240000	1 Kg Packet

Production of Curd		
Production	Capacity	KG
1st year	50%	1,20,000
2nd year	55%	1,32,000
3rd year	60%	1,44,000
4th year	65%	1,56,000
5th year	70%	1,68,000

Raw Material Cos Year	t Capacity Utilisation	Rate (per Kg)	Amount (Rs. in lacs)
1st year	50%	40.00	48.00
2nd year	55%	42.00	55.44
3rd year	60%	44.00	63.36
4th year	65%	46.00	71.76
5th year	70%	48.00	80.64

Particulars	1st year	2nd year	3rd year	4th year	5th year
Op Stock	-	400	440	480	520
Production	1,20,000	1,32,000	1,44,000	1,56,000	1,68,000
Less : Closing Stock	400	440	480	520	560
Net Sale	1,19,600	1,31,960	1,43,960	1,55,960	1,67,960
Sale price per packet	60.00	63.00	66.00	69.00	72.00
Sales (in Lacs)	71.76	83.13	95.01	107.61	120.93

4.3. PREMISES/INFRASTRUCTURE

The approximate total area required for complete factory setup is 2000-2500 Sq. ft. for smooth production including storage area. It is expected that the premises will be on rental.

4.4. MACHINERY & EQUIPMENTS

Machine Name	Description	Machine Image
Electrical Heating Tank	It's a tank incorporated with electrical heater to heat the given product to required temperature.	
Homogenizer	This machine is used obtain the required solute particle size within the given mixture.	
Plate Heat Exchanger(doubl e stage)	It's a heat transfer equipment used to transfer heat in-between given fluids.	
Culture tank with buff	This tank is used to maintain & create an appropriate culture medium for inoculation given substance.	
Milk Storage Tank	The milk storage tank is ideal for cooling and holding milk at a cold temperature until it'sfuther processed. The machine is made of stainless steel and used to store the raw milk in good condition. The milk storage tank is specifically selected based on the needs and requirements of each individual customer.	

Curd Incubator	In this curd is stored at desired temperature and protect the product from getting stale and damage.	
Dump Tank	A separate collection and containment vessel intended to receive an emergency discharge of liquids, liquid reaction mass, or slurries.	
Material handling and other Equipments	These Equipments are used for material handling. Other equipments like water pumps, conveyors, weighing machine, etc are also used.	

Machine	Unit	Rate	Price
Electrical Heating Tank (Capacity 500-1000	1	125000	125000
Ltr.)			
Homogenizer (Capacity 100-500 Ltr/hr)	1	130000	130000
Plate Heat Exchanger(double stage)	1	70000	70000
Culture tank with buff	1	135000	135000
Milk Storage Tank (Capacity- 100-200 Ltr.)	2	40000	80000
Curd Incubator	1	50000	50000
Dump Tank	1	10000	10000
Material handling and other equipments	-	150000	150000
(Bins, trolley, pumps, weighing machine, etc.)			

Note: Total Machinery cost shall be Rs 7.50lakh including equipment's but excluding GST and Transportation Cost.

4.5. MISCELLANEOUS FIXED ASSETS

- Water Supply Arrangements
- Furniture & Fixtures
- Computers & Printers

4.6. TOTAL COST OF PROJECT

COST OF PE	ROJECT
	(in Lacs)
PARTICULARS	Amount
Land & Building Plant & Machinery	Owned/Rented 7.50
Miscellaneous Assets	1.20
Working capital	1.67
Total	10.37

4.7. MEANS OF FINANCE

MEANS OF FINANCE			
PARTICULARS	AMOUNT		
Own Contribution (min 10%)	1.03		
Subsidy @35%(Max. Rs 10 Lac)	3.05		
Term Loan @ 55%	4.79		
Working Capital (Bank Finance)	1.50		
Total	10.37		

4.8. TERM LOAN: Term loan of Rs. 4.79 Lakh is required for project cost of Rs. 10.37 Lakh

4.9. TERM LOAN REPAYMENT& INTEREST SCHEDULE

	REPAYMENT SCHEDULE OF TERM LOAN							
						Interest	11.00%	
Year	Particulars	Amount	Addition	Total	Interest	Repayment	Closing Balance	
1st	Opening Balance							
	1st month	-	4.79	4.79	-	-	4.79	
	2nd month	4.79	-	4.79	0.04	-	4.79	
	3rd month	4.79	-	4.79	0.04	-	4.79	
	4th month	4.79	-	4.79	0.04		4.79	
	5th month	4.79	-	4.79	0.04		4.79	
	6th month	4.79	-	4.79	0.04		4.79	
	7th month	4.79	-	4.79	0.04	0.09	4.70	
	8th month	4.70	-	4.70	0.04	0.09	4.61	
	9th month	4.61	-	4.61	0.04	0.09	4.52	
	10th month	4.52	-	4.52	0.04	0.09	4.43	
	11th month	4.43	-	4.43	0.04	0.09	4.34	
	12th month	4.34	-	4.34	0.04	0.09	4.25	
					0.47	0.53		
2nd	Opening Balance							

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	1st month	4.25	-	4.25	0.04	0.09	4.16
	2nd month	4.16	-	4.16	0.04	0.09	4.08
	3rd month	4.08	-	4.08	0.04	0.09	3.99
	4th month	3.99	-	3.99	0.04	0.09	3.90
	5th month	3.90	-	3.90	0.04	0.09	3.81
	6th month	3.81	-	3.81	0.03	0.09	3.72
	7th month	3.72	-	3.72	0.03	0.09	3.63
	8th month	3.63	-	3.63	0.03	0.09	3.54
	9th month	3.54	-	3.54	0.03	0.09	3.46
	10th month	3.46	-	3.46	0.03	0.09	3.37
	11th month	3.37	-	3.37	0.03	0.09	3.28
	12th month	3.28	-	3.28	0.03	0.09	3.19
					0.41	1.06	
3rd	Opening Balance						
	1st month	3.19	-	3.19	0.03	0.09	3.10
	2nd month	3.10	-	3.10	0.03	0.09	3.01
	3rd month	3.01	-	3.01	0.03	0.09	2.92
	4th month	2.92	-	2.92	0.03	0.09	2.84
	5th month	2.84	-	2.84	0.03	0.09	2.75
	6th month	2.75	-	2.75	0.03	0.09	2.66
	7th month	2.66	-	2.66	0.02	0.09	2.57
	0.1 .1	2.57	_	2.57	0.02	0.09	2.48
	8th month	2.37					
	8th month 9th month	2.48	-	2.48	0.02	0.09	2.39
					0.02 0.02	0.09 0.09	

11th month 2.22 2.30 2.30 0.02 0.09 -12th month 2.22 2.22 0.02 0.09 2.13 -0.30 1.06 **Opening Balance** 4th 1st month 0.02 0.09 2.13 2.13 2.04 -2nd month 2.04 2.04 0.02 0.09 1.95 -3rd month 1.95 0.02 0.09 1.86 1.95 -4th month 1.86 1.86 0.02 0.09 1.77 -5th month 0.02 0.09 1.68 1.77 1.77 -6th month 0.02 0.09 1.68 1.68 1.60 -7th month 0.09 1.60 1.60 0.01 1.51 -8th month 1.51 1.51 0.01 0.09 1.42 -9th month 0.01 0.09 1.42 1.42 1.33 -10th month 1.33 1.33 0.01 0.09 1.24 -11th month 0.01 0.09 1.24 1.15 1.24 -12th month 1.15 1.15 0.01 0.09 1.06 _ 0.18 1.06 **Opening Balance** 5th 1st month 1.06 1.06 0.01 0.09 0.97 -2nd month 0.97 0.97 0.01 0.09 0.89 -3rd month 0.89 0.89 0.01 0.09 0.80 -4th month 0.80 0.80 0.01 0.09 0.71 -5th month 0.71 0.71 0.01 0.09 0.62 -6th month 0.62 0.62 0.01 0.09 0.53 7th month 0.44 0.53 0.00 0.09 _

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			0.53			
8th month	0.44	-	0.44	0.00	0.09	0.35
9th month	0.35	-	0.35	0.00	0.09	0.27
10th month	0.27	-	0.27	0.00	0.09	0.18
11th month	0.18	-	0.18	0.00	0.09	0.09
12th month	0.09		0.09	0.00	0.09	-
				0.06	1.06	
DOOR TO DOOR MORATORIUM	60	MONTHS				
PERIOD	6	MONTHS				
REPAYMENT PERIOD	54	MONTHS				

4.10. WORKING CAPITAL CALCULATIONS

COMPUTATION OF CLOSING STOCK & WORKING CAPITAL									
PARTICULARS	1st year	2nd year	3rd year	4th year	5th year				
Finished Goods									
	0.20	0.23	0.26	0.29	0.33				
Raw Material	Raw Material								
	0.16	0.18	0.21	0.24	0.27				
Closing Stock	0.36	0.42	0.47	0.53	0.60				

COMPUTATION OF WORKING CAPITAL REQUIREMENT								
TRADITIONAL METHOD				(i	n Lacs)			
Particulars	Amount	Own Ma	irgin	Bank Finan	ice			
Finished Goods & Raw Material	0.36							
Less : Creditors	0.32							
Paid stock	0.04	10%	0.00	90%	0.04			
Sundry Debtors	1.67	10%	0.17	90%	1.51			
	1.72		0.17		1.54			
MPBF	MPBF							
WORKING CAPITAL LIMIT DEMAND (from Bank)								
Working Capital Margin					0.17			

4.11. SALARY & WAGES

Particulars	Wages	No of	Total
	Rs. per Month	Employees	Salary
Plant Operator	15,000	1	15,000
Supervisor	18,000	1	18,000
Unskilled (in thousand rupees)	7,000	3	21,000
Total salary per month			54,000
Total annual labour charges	(in lacs)		6.48

BREAK UP OF STAFF SALAR	Y CHARGES		
Particulars	Salary	No of	Total
	Rs. per Month	Employees	Salary
Administrative Staff	8,000	1	8,000
Manager	18,000	1	18,000
Accountant	15,000	1	15,000
Total salary per month			41,000
Total annual Staff charges	(in lacs)		4.92

4.12 POWER REQUIREMENT

Utility Charges (per month)							
Particulars	value	Description					
Power connection required		8 KWH					
consumption per day		64 units					
Consumption per month	1,0	500 units					
Rate per Unit		10 Rs.					
power Bill per month	16,0	00 Rs.					

COMPUTATION OF DEPR	COMPUTATION OF DEPRECIATION						
Description	Plant & Machinery	Miss. Assets	TOTAL				
Rate of Depreciation	15.00%	10.00%					
Opening Balance	-	-	-				
Addition	7.50	1.20	8.70				
Total	7.50	1.20	8.70				
Less : Depreciation	1.13	0.12	1.25				
WDV at end of Year	6.38	1.08	7.46				
Additions During The Year	-	-	-				
Total	6.38	1.08	7.46				
Less : Depreciation	0.96	0.11	1.06				
WDV at end of Year	5.42	0.97	6.39				
Additions During The Year	-	-	-				
Total	5.42	0.97	6.39				
Less : Depreciation	0.81	0.10	0.91				
WDV at end of Year	4.61	0.87	5.48				
Additions During The Year	-	-	-				
Total	4.61	0.87	5.48				
Less : Depreciation	0.69	0.09	0.78				
WDV at end of Year	3.92	0.79	4.70				
Additions During The Year	-	-	-				
Total	3.92	0.79	4.70				
Less : Depreciation	0.59	0.08	0.67				
WDV at end of Year	3.33	0.71	4.04				

4.13. DEPRECIATION CALCULATION

4.14. REPAIR & MAINTENANCE: Repair & Maintenance is 2.0% of Gross Sale.

4.15. PROJECTIONS OF PROFITABILITY ANALYSIS

PROJECTED PROFITABILITY STATEMENT						
PARTICULARS	1st year	2nd year	3rd year	4th year	5th year	
Capacity Utilisation %	50%	55%	60%	65%	70%	
SALES						
Gross Sale						
Curd	71.76	83.13	95.01	107.61	120.93	
Total	71.76	83.13	95.01	107.61	120.93	
COST OF SALES						
Raw Material Consumed	48.00	55.44	63.36	71.76	80.64	
Electricity Expenses	1.92	2.21	2.54	2.92	3.21	
Depreciation	1.25	1.06	0.91	0.78	0.67	
Wages & labour	6.48	7.13	7.84	8.62	9.31	
Repair & maintenance	1.44	1.66	1.90	2.15	2.42	
Packaging	1.58	1.66	1.90	2.15	2.42	
Cost of Production	60.66	69.17	78.45	88.39	98.67	
Add: Opening Stock /WIP	-	0.20	0.23	0.26	0.29	
Less: Closing Stock /WIP	0.20	0.23	0.26	0.29	0.33	
Cost of Sales	60.46	69.14	78.42	88.35	98.64	
GROSS PROFIT	11.30	14.00	16.59	19.26	22.30	
	15.75%	16.84%	17.46%	17.90%	18.44%	
Salary to Staff	4.92	5.71	6.39	6.97	7.66	
Interest on Term Loan	0.47	0.41	0.30	0.18	0.06	
Interest on working Capital	0.17	0.17	0.17	0.17	0.17	
Rent	3.60	3.96	4.36	4.79	5.27	
selling & adm exp	1.36	1.91	2.09	2.25	2.54	
TOTAL	10.52	12.16	13.30	14.35	15.70	
NET PROFIT	0.78	1.84	3.29	4.90	6.59	
	1.09%	2.21%	3.47%	4.56%	5.45%	
Taxation	-	-	-	-	0.44	
PROFIT (After Tax)	0.78	1.84	3.29	4.90	6.15	

4.16. BREAK EVEN POINT ANALYSIS

BREAK EVEN POINT ANALYSIS					
Year	Ι	II	III	IV	V
Net Sales & Other Income	71.76	83.13	95.01	107.61	120.93
Less : Op. WIP Goods	-	0.20	0.23	0.26	0.29
Add : Cl. WIP Goods	0.20	0.23	0.26	0.29	0.33
Total Sales	71.96	83.16	95.04	107.65	120.97
Variable & Semi Variable Exp.					
Raw Material Consumed	48.00	55.44	63.36	71.76	80.64
Electricity Exp/Coal Consumption at 85%	1.63	1.88	2.16	2.48	2.73
Wages & Salary at 60%	6.84	7.70	8.54	9.36	10.19
Selling & adminstrative Expenses 80%	1.09	1.53	1.67	1.80	2.03
Interest on working Capital	0.165	0.165	0.165	0.165	0.165
Repair & maintenance	1.44	1.66	1.90	2.15	2.42
Packaging	1.58	1.66	1.90	2.15	2.42
Total Variable & Semi Variable Exp	60.74	70.04	79.70	89.87	100.59
Contribution	11.22	13.13	15.35	17.78	20.37
Fixed & Semi Fixed Expenses					
Electricity Exp/Coal Consumption at 15%	0.29	0.33	0.38	0.44	0.48
Wages & Salary at 40%	4.56	5.13	5.69	6.24	6.79
Interest on Term Loan	0.47	0.41	0.30	0.18	0.06
Depreciation	1.25	1.06	0.91	0.78	0.67
Selling & adminstrative Expenses 20%	0.27	0.38	0.42	0.45	0.51
Rent	3.60	3.96	4.36	4.79	5.27
Total Fixed Expenses	10.44	11.29	12.06	12.88	13.78
Capacity Utilization	50%	55%	60%	65%	70%
OPERATING PROFIT	0.78	1.84	3.29	4.90	6.59
BREAK EVEN POINT	47%	47%	47%	47%	47%
BREAK EVEN SALES	66.93	71.51	74.65	77.95	81.82

4.17. PROJECTED BALANCE SHEET

PROJECTED BALANCE SH	IEET				(in Lacs)
PARTICULARS	1st year	2nd year	3rd year	4th year	5th year
<u>Liabilities</u>					
Consisted					
Capital		2.00	4.20	4.00	5 90
opening balance	1.03	3.86	4.20	4.99	5.89
<i>Add:- Own Capital</i> Add:- Retained Profit	0.78	1.84	3.29	4.90	6.15
		-			
Less:- Drawings	1.00	1.50	2.50	4.00	5.00
Subsidy/grant	3.05				
Closing Balance	3.86	4.20	4.99	5.89	7.04
Term Loan	4.25	3.19	2.13	1.06	-
Working Capital Limit	1.50	1.50	1.50	1.50	1.50
Sundry Creditors	0.32	0.37	0.42	0.48	0.54
Provisions & Other Liab	0.40	0.50	0.60	0.72	0.86
TOTAL :	10.33	9.75	9.64	9.65	9.94
Assets					
Fixed Assets (Gross)	8.70	8.70	8.70	8.70	8.70
Gross Dep.	1.25	2.31	3.22	4.00	4.66
Net Fixed Assets	7.46	6.39	5.48	4.70	4.04
Current Assets					
Sundry Debtors	1.67	1.94	2.22	2.51	2.82
Stock in Hand	0.36	0.42	0.47	0.53	0.60
Cash and Bank	0.84	1.01	1.47	1.91	2.49
TOTAL :	10.33	9.75	9.64	9.65	9.94

4.18. CASH FLOW STATEMENT

PROJECTED CASH FLOW ST	ATEMENT				(in Lacs)
PARTICULARS	1st year	2nd year	3rd year	4th year	5th year
SOURCES OF FUND					
Own Margin	1.03				
Net Profit	0.78	1.84	3.29	4.90	6.59
Depriciation & Exp. W/off	1.25	1.04	0.91	0.78	0.67
Increase in Cash Credit	1.50	-	-	-	-
Increase In Term Loan	4.79	_	_	_	_
Increase in Creditors	0.32	0.05	0.05	0.06	0.06
Increase in Provisions & Oth lib	0.40	0.10	0.10	0.12	0.14
Sunsidy/grant	3.05				
TOTAL :	13.11	3.05	4.36	5.86	7.46
APPLICATION OF FUND					
Increase in Fixed Assets	8.70				
Increase in Stock	0.36	0.05	0.06	0.06	0.06
Increase in Debtors	1.67	0.27	0.28	0.29	0.31
Repayment of Term Loan	0.53	1.06	1.06	1.06	1.06
Drawings	1.00	1.50	2.50	4.00	5.00
Taxation	_	_	_	-	0.44
TOTAL :	12.27	2.88	3.90	5.42	6.88
Opening Cash & Bank Balance	-	0.84	1.01	1.47	1.91
Add : Surplus	0.84	0.17	0.46	0.44	0.58
Closing Cash & Bank Balance	0.84	1.01	1.47	1.91	2.49

4.19. DEBT SERVICE COVERAGE RATIO

CALCULATION OF D.S.C.R					
PARTICULARS	1st year	2nd year	3rd year	4th year	5th year
CASH ACCRUALS	2.03	2.90	4.20	5.68	6.82
Interest on Term Loan	0.47	0.41	0.30	0.18	0.06
Total	2.50	3.32	4.50	5.86	6.88
REPAYMENT					
Instalment of Term Loan	0.53	1.06	1.06	1.06	1.06
Interest on Term Loan	0.47	0.41	0.30	0.18	0.06
Total	1.00	1.48	1.36	1.24	1.13
DEBT SERVICE COVERAGE RATIO	2.49	2.25	3.31	4.71	6.10
AVERAGE D.S.C.R.					3.77