

PEDA MAKING UNIT UNDER PMFME SCHEME



National Institute of Food Technology Entrepreneurship and Management

Ministry of Food Processing Industries

Plot No.97, Sector-56, HSIIDC, Industrial Estate, Kundli, Sonipat, Haryana-131028

Website: http://www.niftem.ac.in

Email: pmfmecell@niftem.ac.in

Call: 0130-2281089

TABLE OF CONTENTS

S No.	Topic		Page Number
1.	Project Summary		3
2.	About th	ne Product	4-5
3.	Process	Flow Chart	6-7
4.	Econom	ics of the Project	8-25
	4.1.	Basis & Presumptions	8
	4.2.	Capacity, Utilisation, Production & Output	9-10
	4.3.	Premises/Infrastructure	10
	4.4.	Machinery & Equipments	11-13
	4.5.	Misc. Fixed Assets	13
	4.6.	Total Cost of Project	14
	4.7.	Means of Finance	14
	4.8	Term Loan	14
	4.9.	Term Loan repayment & interest schedule	15-18
	4.10.	Working Capital Calculations	18
	4.11.	Salaries/Wages	19
	4.12.	Power Requirement	20
	4.13.	Depreciation Calculation	20
	4.14.	Repairs & Maintenance	21
	4.15.	Projections of Profitability Analysis	21
	4.16.	Break Even Point Analysis	22
	4.17.	Projected Balance Sheet	23
	4.18.	Cash- Flow Statement	24
	4.19.	Debt-Service Coverage Ratio	25

1. PROJECT SUMMARY

1. Name of the proposed project		Peda Making Unit
2. Nature of proposed project		Proprietorship/Company/Partnership
3. Proposed project capacity		86400 Kg/annum(60,65,70,75&80% capacity utilization in 1 st to 5 th Year respectively)
4. Raw material	:	Milk, Sugar, Dry Fruits and Ghee
5. Major product outputs	:	Peda
6. Total project cost	:	Rs. 19.90 Lakh
Land development, building & Civil Construction	:	Nil
Machinery and equipment's	:	Rs. 11.94 Lakh
Miscellaneous Fixed Assets	:	Rs. 2.40 Lakh
Working capital	:	Rs. 5.56 Lakh
8. Means of Finance		
Subsidy (max 10lakhs)	:	Rs. 5.02 Lakh
Promoter's contribution (min10%)	:	Rs. 1.98 Lakh
Term loan	:	Rs.7.89 Lakh
Working Capital Requirement	:	Rs. 5.00 Lakh
9. Profit after Depreciation, Interest & Tax		
• 1 st year	:	Rs. 1.15 Lakh
• 2 nd year	:	Rs. 2.48 Lakh
• 3 rd year	:	Rs. 4.05 Lakh
• 4 th year	:	Rs. 5.47Lakh
• 5th year	:	Rs. 7.28 Lakh
11. Average DSCR		Rs. 3.02
12. Term loan repayment		5 Years with 6 months grace period

2. ABOUT THE PRODUCT

2.1. PRODUCT INTRODUCTION:

Peda or Pera is a sweet dish hailing from the Indian subcontinent. It originated from Mathura, Uttar Pradesh, India. Usually prepared in thick, semi-soft pieces, its main ingredients are Khoa, sugar and traditional flavorings including cardamom seeds, pistachio nuts and saffron. Its colour varies from a creamy white to a caramel colour. The word peda is also generically used to mean a sphere of any doughy substance such as flour or khoa. Variant spellings and names for the dessert include pedha, penda (in Gujarati) and pera.

2.2. MARKET POTENTIAL:

Peda and other sweet products made of milk are consumed everywhere in India. The demand of this product is in rural as well as in urban areas. India is known for its festive and religious occasions throughout the year and the demand of milk products is never ending in India's market. The Indian sweet and candy market is currently valued at around \$664 million, with sugar confectionery holding a 70 percent share (\$461 million), and chocolate confectionery accounting for the remainder (\$203 million). The consumption of sweets made up of milk is highest in Uttar Pradesh and Bihar in India & peda is one of those products.

2.3. RAW MATERIAL DESCRIPTION:

Raw materials that are required for Peda making unit are mentioned below:

- Milk
- Sugar
- Dry Fruits
- Ghee

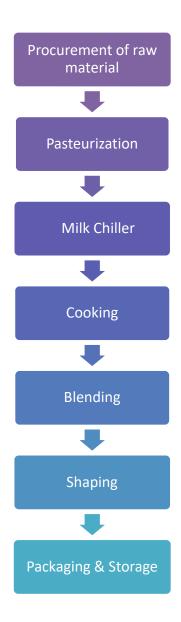
S.N.	Particulars	Rate
1	Milk	35-40/Ltr
2	Sugar	25-30/Kg
3	Dry fruits	600-700/Kg
4	Ghee	250-300/Kg

Average raw material cost per 1 kg Packet of Peda: Rs. 140-170

3. PROCESS FLOW CHART

The process is explained below:

- Raw materials are procured from vendors & are stored in the manufacturing unit.
- Milk is procured and is collected in Milk Collection Tank.
- After this the collected milk is sent for pasteurizing in milk pasteurizer where microorganisms like bacteria are eliminated.
- After this the Pasteurized milk is sent to milk chiller and stored in storage vessel at low temperature.
- The stored milk is then taken out for further process of Peda and is transferred to Cooking kettle where other materials like sugar, ghee, dry fruits are added and stirred till the final output is achieved.
- Mixture is cooked until it acquires proper colour.
- The Ribbon blender is then used to mix powdered sugar & to properly granulize the content while cooling the cooked mixture.
- Finally the product is ready and the peda is manually made.
- The final product is packed, weighed and sent for sale in the market.



4. ECONOMICS OF THE PROJECT

4.1. BASIS & PRESUMPTIONS

- 1. Production Capacity of Peda is 40 kg per hr. First year, Capacity has been taken @ 60%.
- 2. Working shift of 8 hours per day has been considered.
- 3. Raw Material stock is for 2 days and Finished goods Closing Stock has been taken for 5 days.
- 4. Credit period to Sundry Debtors has been given for 14 days.
- 5. Credit period by the Sundry Creditors has been provided for 7 days.
- 6. Depreciation and Income tax has been taken as per the Income tax Act, 1961.
- 7. Interest on working Capital Loan and Term loan has been taken at 11%.
- 8. Salary and wages rates are taken as per the Current Market Scenario.
- 9. Power Consumption has been taken at 12 KW.
- 10. Increase in sales and raw material costing has been taken @ 5% on a yearly basis.

4.2. CAPACITY, UTILIZATION, PRODUCTION & OUTPUT

COMPUTATION OF PRODUCTION OF PEDA						
Items to be Manufactured						
Peda						
Machine capacity Per hour	40	Kg				
Total working Hours	8					
Machine capacity Per Day	320	Kg				
Working days in a month	25	Days				
Working days per annum	300					
Wastage Considered	10%					
Raw material requirement	96000	Kg				
Final Output per annum after wastage	86400	Kg				
Final Product to be packed in 1 kg Packet						
Number of Packets per annum	86400	1 Kg Packet				

Production of Peda				
Production	Capacity	KG		
1st year	60%	51,840		
2nd year	65%	56,160		
3rd year	70%	60,480		
4th year	75%	64,800		
5th year	80%	69,120		

Raw Material Cos	t		
Year	Capacity	Rate	Amount
	Utilisation	(per Kg)	(Rs. in lacs)
1st year	60%	140.00	80.64
2nd year	65%	147.00	91.73
3rd year	70%	154.00	103.49
4th year	75%	162.00	116.64
5th year	80%	170.00	130.56

COMPUTATION OI	F SALE				
Particulars	1st year	2nd year	3rd year	4th year	5th year
Op Stock	-	864	936	1,008	1,080
Production	51,840	56,160	60,480	64,800	69,120
Less: Closing Stock	864	936	1,008	1,080	1,152
Net Sale	50,976	56,088	60,408	64,728	69,048
Sale price per packet	220.00	231.00	243.00	255.00	268.00
Sales (in Lacs)	112.15	129.56	146.79	165.06	185.05

4.3. PREMISES/INFRASTRUCTURE

The approximate total area required for complete factory setup is 2000-2500 Sq. ft. for smooth production including storage area. It is expected that the premises will be on rental.

4.4. MACHINERY & EQUIPMENTS

Machine Name	Description	Machine Image	
Milk Pasteurizer	There are two distinct purposes for the process of milk pasteurization: Public Health Aspect - to make milk and milk products safe for human consumption by destroying all bacteria that may be harmful to health (pathogens) Keeping Quality Aspect - to improve the keeping quality of milk and milk products.		
Dairy Freezer	Dairy Freezer is used to maintain the given product at required temperature.		
Milk Reception System	It is a system composed of suction pump, storage tanks, cooling system and vessels to receive milk quickly & efficiently.		
Milk Chiller	It's a device which is used to cool milk to the required temperature by either generating appropriate refrigeration effect or utilizes		

	externally generated refrigeration effect in case of large systems.	
M:11r Stanage		
Milk Storage Tank	The milk storage tank is ideal	
Tank	for cooling and holding milk at a cold temperature until it's futher	
	•	
	processed. The machine is made of	
	stainless steel and used to store the	
	raw milk in good condition.	
	The milk storage tank is specifically	
	selected based on the needs and	
	requirements of each individual	
	customer.	
Boiler	Boilers are used to produce steam.	
	The generation part of a steam	
	system uses a boiler to add energy to	
	a feedwater supply to generate	
	steam.	
Cooking Kettle	It's a machine which is composed of	
with Stirrer	a simple kettle in which given	
	product is heated either by electrical	
	heaters or heating medium from	
	external source, while the stirrer is	
	provided to ensure uniform heating	
	without burning the product.	
Material	These Equipments are used for	1/ s dd
handling and	material handling. Other	
other	equipments like water pumps,	*
Equipments	conveyors, weighing machine, etc	000
	are also used.	
		1. 1. 1. 1. 1. 1. 1. 1. 1. 1. 1. 1. 1. 1

Machine	Unit	Rate	Price
Milk Pasteurizer	1	125000	125000
Dairy Freezer	1	120000	120000
Milk Reception System	2	45000	90000
Milk Chiller	2	42000	84000
Milk Storage Tank (Capacity- 100-200 Ltr.)	2	40000	80000
Boiler (Capacity- 500 Ltr.)	1	165000	165000
Cooking Kettle with Stirrer	2	90000	180000
Material handling and other equipments	-	350000	350000
(Bins, trolley, conveyor, silos, weighing			
machine, etc.)			

Note: Total Machinery cost shall be Rs11.94 lakh including equipment's but excluding GST and Transportation Cost.

4.5. MISCELLANEOUS FIXED ASSETS

- Water Supply Arrangements
- Furniture & Fixtures
- Computers & Printers

4.6. TOTAL COST OF PROJECT

COST OF P	ROJECT
	(in Lacs)
PARTICULARS	Amount
Land & Building	Owned/Rented
Plant & Machinery	11.94
Miscellaneous Assets	2.40
Working capital	5.56
Total	19.90

4.7. MEANS OF FINANCE

MEANS OF FINANCE			
PARTICULARS	AMOUNT		
Own Contribution (min 10%)	1.98		
Subsidy @35%(Max. Rs 10 Lac)	5.02		
Term Loan @ 55%	7.89		
Working Capital (Bank Finance)	5.00		
Total	19.90		

4.8. TERM LOAN: Term loan of Rs. 7.89 Lakh is required for project cost of Rs. 19.90 Lakh

4.9. TERM LOAN REPAYMENT& INTEREST SCHEDULE

	REP	PAYMENT	SCHEDUL	E OF TI	ERM LOA	N	
						Interest	11.00%
Year	Particulars	Amount	Addition	Total	Interest	Repayment	Closing Balance
1st	Opening Balance						
	1st month	-	7.89	7.89	-	-	7.89
	2nd month	7.89	-	7.89	0.07	-	7.89
	3rd month	7.89	-	7.89	0.07	-	7.89
	4th month	7.89	-	7.89	0.07		7.89
	5th month	7.89	-	7.89	0.07		7.89
	6th month	7.89	-	7.89	0.07		7.89
	7th month	7.89	-	7.89	0.07	0.15	7.74
	8th month	7.74	-	7.74	0.07	0.15	7.59
	9th month	7.59	-	7.59	0.07	0.15	7.45
	10th month	7.45	-	7.45	0.07	0.15	7.30
	11th month	7.30	-	7.30	0.07	0.15	7.16
	12th month	7.16	-	7.16	0.07	0.15	7.01
2 1	On anima D. 1				0.78	0.88	
2nd	Opening Balance						
	1st month	7.01	-	7.01	0.06	0.15	6.86
	2nd month	6.86	-	6.86	0.06	0.15	6.72

3rd month	6.72	-	6.72	0.06	0.15	6.57
4th month	6.57	-	6.57	0.06	0.15	6.43
5th month	6.43	-	6.43	0.06	0.15	6.28
6th month	6.28	-	6.28	0.06	0.15	6.13
7th month	6.13	-	6.13	0.06	0.15	5.99
8th month	5.99	-	5.99	0.05	0.15	5.84
9th month	5.84	-	5.84	0.05	0.15	5.70
10th month	5.70	-	5.70	0.05	0.15	5.55
11th month	5.55	-	5.55	0.05	0.15	5.40
12th month	5.40	-	5.40	0.05	0.15	5.26
Opening Balance				0.00	1.73	
1 0						
1	5.06		7.26	0.05	0.15	7.11
1st month	5.26	-	5.26	0.05	0.15	5.11
1st month 2nd month	5.26 5.11	-	5.26 5.11	0.05 0.05	0.15 0.15	5.11 4.97
2nd month	5.11	-	5.11	0.05	0.15	4.97
2nd month 3rd month	5.11 4.97	-	5.11 4.97	0.05 0.05	0.15 0.15	4.97 4.82
2nd month 3rd month 4th month	5.114.974.82	-	5.11 4.97 4.82	0.05 0.05 0.04	0.150.150.15	4.97 4.82 4.67
2nd month 3rd month 4th month 5th month	5.114.974.824.67	-	5.114.974.824.67	0.05 0.05 0.04 0.04	0.150.150.150.15	4.97 4.82 4.67 4.53
2nd month 3rd month 4th month 5th month 6th month	5.114.974.824.674.53		5.11 4.97 4.82 4.67 4.53	0.05 0.05 0.04 0.04 0.04	0.150.150.150.150.15	4.97 4.82 4.67 4.53 4.38
2nd month 3rd month 4th month 5th month 6th month 7th month	5.114.974.824.674.534.38		5.11 4.97 4.82 4.67 4.53 4.38	0.05 0.05 0.04 0.04 0.04	 0.15 0.15 0.15 0.15 0.15 0.15 	4.97 4.82 4.67 4.53 4.38 4.24
2nd month 3rd month 4th month 5th month 6th month 7th month 8th month	5.114.974.824.674.534.384.24		5.11 4.97 4.82 4.67 4.53 4.38 4.24	0.05 0.05 0.04 0.04 0.04 0.04	 0.15 0.15 0.15 0.15 0.15 0.15 0.15 	4.97 4.82 4.67 4.53 4.38 4.24 4.09
2nd month 3rd month 4th month 5th month 6th month 7th month 8th month 9th month	5.11 4.97 4.82 4.67 4.53 4.38 4.24 4.09		5.11 4.97 4.82 4.67 4.53 4.38 4.24 4.09	0.05 0.05 0.04 0.04 0.04 0.04 0.04	 0.15 0.15 0.15 0.15 0.15 0.15 0.15 0.15 	4.97 4.82 4.67 4.53 4.38 4.24 4.09 3.94
	4th month 5th month 6th month 7th month 8th month 9th month 10th month 11th month	4th month 6.57 5th month 6.43 6th month 6.28 7th month 6.13 8th month 5.99 9th month 5.84 10th month 5.70 11th month 5.55 12th month 5.40	4th month 6.57 - 5th month 6.43 - 6th month 6.28 - 7th month 6.13 - 8th month 5.99 - 9th month 5.84 - 10th month 5.70 - 11th month 5.55 - 12th month 5.40 -	4th month 6.57 - 6.57 5th month 6.43 - 6.43 6th month 6.28 - 6.28 7th month 6.13 - 6.13 8th month 5.99 - 5.99 9th month 5.84 - 5.84 10th month 5.70 - 5.70 11th month 5.55 - 5.55 12th month 5.40 - 5.40	4th month 6.57 - 6.57 0.06 5th month 6.43 - 6.43 0.06 6th month 6.28 - 6.28 0.06 7th month 6.13 - 6.13 0.06 8th month 5.99 - 5.99 0.05 9th month 5.84 - 5.84 0.05 10th month 5.70 - 5.70 0.05 11th month 5.55 - 5.55 0.05 12th month 5.40 - 5.40 0.05 0.68	4th month 6.57 - 6.57 0.06 0.15 5th month 6.43 - 6.43 0.06 0.15 6th month 6.28 - 6.28 0.06 0.15 7th month 6.13 - 6.13 0.06 0.15 8th month 5.99 - 5.99 0.05 0.15 9th month 5.84 - 5.84 0.05 0.15 10th month 5.70 - 5.70 0.05 0.15 11th month 5.55 - 5.55 0.05 0.15 12th month 5.40 - 5.40 0.05 0.15 0.68 1.75

					0.49	1.75	
4th	Opening Balance						
	1st month	3.51	-	3.51	0.03	0.15	3.36
	2nd month	3.36	-	3.36	0.03	0.15	3.21
	3rd month	3.21	-	3.21	0.03	0.15	3.07
	4th month	3.07	-	3.07	0.03	0.15	2.92
	5th month	2.92	-	2.92	0.03	0.15	2.78
	6th month	2.78	-	2.78	0.03	0.15	2.63
	7th month	2.63	-	2.63	0.02	0.15	2.48
	8th month	2.48	-	2.48	0.02	0.15	2.34
	9th month	2.34	-	2.34	0.02	0.15	2.19
	10th month	2.19	-	2.19	0.02	0.15	2.04
	11th month	2.04	-	2.04	0.02	0.15	1.90
	12th month	1.90	-	1.90	0.02	0.15	1.75
7.1	O : D 1				0.30	1.75	
5th	Opening Balance						
	1st month	1.75	-	1.75	0.02	0.15	1.61
	2nd month	1.61	-	1.61	0.01	0.15	1.46
	3rd month	1.46	-	1.46	0.01	0.15	1.31
	4th month	1.31	-	1.31	0.01	0.15	1.17
	5th month	1.17	-	1.17	0.01	0.15	1.02
	6th month	1.02	-	1.02	0.01	0.15	0.88
	7th month	0.88	-	0.88	0.01	0.15	0.73
	8th month 9th month	0.73 0.58	-	0.73	0.01 0.01	0.15 0.15	0.58 0.44

			0.58			
10th month	0.44	-	0.44	0.00	0.15	0.29
11th month	0.29	-	0.29	0.00	0.15	0.15
12th month	0.15	-	0.15	0.00	0.15	-
				0.10	1.75	
DOOR TO DOOR MORATORIUM	60	MONTHS				
PERIOD	6	MONTHS				
REPAYMENT PERIOD	54	MONTHS				

4.10. WORKING CAPITAL CALCULATIONS

COMPUTATION OF CLOSING STOCK & WORKING CAPITAL								
PARTICULARS	1st year	2nd year	3rd year	4th year	5th year			
Finished Goods								
	1.68	1.89	2.12	2.38	2.65			
Raw Material								
	0.54	0.61	0.69	0.78	0.87			
Closing Stock	2.21	2.50	2.81	3.15	3.52			

COMPUTATION OF WORKING CAPITAL REQUIREMENT							
TRADITIONAL METHOD				(i	n Lacs)		
Particulars	Amount	Own Ma	ırgin	Bank Finar	ice		
Finished Goods & Raw Material	2.21						
Less: Creditors	1.88						
Paid stock	0.33	10%	0.03	90%	0.30		
Sundry Debtors	5.23	10%	0.52	90%	4.71		
	5.57		0.56		5.01		
MPBF					5.01		
WORKING CAPITAL LIMIT	DEMAND (from Bank)			5.00		
Working Capital Margin					0.56		

4.11. SALARY & WAGES

Particulars	Wages Rs. per Month	No of Employees	Total Salary
		r - J	J
Plant Operator	15,000	2	30,000
Supervisor	18,000	1	18,000
Skilled (in thousand rupees)	12,000	2	24,000
Unskilled (in thousand rupees)	7,000	2	14,000
Total salary per month			86,000
Total annual labour charges	(in lacs)		10.32

Particulars	Salary	No of	Total
	Rs. per Month	Employees	Salary
Administrative Staff	8,000	1	8,000
Manager	18,000	1	18,000
Accountant	15,000	1	15,000
Total salary per month			41,000
Total annual Staff charges	(in lacs)		4.92

4.12 POWER REQUIREMENT

Utility Charges (per month)						
Particulars	value	Description				
Power connection required		12 KWH				
consumption per day		96 units				
Consumption per month	2,4	100 units				
Rate per Unit		10 Rs.				
power Bill per month	24,00	00 Rs.				

4.13. DEPRECIATION CALCULATION

COMPUTATION OF DEPRECIATION							
Description	Plant & Machinery	Miss. Assets	TOTAL				
Rate of Depreciation	15.00%	10.00%					
Opening Balance	-	-	-				
Addition	11.94	2.40	14.34				
Total	11.94	2.40	14.34				
Less : Depreciation	1.79	0.24	2.03				
WDV at end of Year	10.15	2.16	12.31				
Additions During The Year	-	-	1				
Total	10.15	2.16	12.31				
Less : Depreciation	1.52	0.22	1.74				
WDV at end of Year	8.63	1.94	10.57				
Additions During The Year	-	-	-				
Total	8.63	1.94	10.57				
Less: Depreciation	1.29	0.19	1.49				
WDV at end of Year	7.33	1.75	9.08				
Additions During The Year	-	-	-				
Total	7.33	1.75	9.08				
Less: Depreciation	1.10	0.17	1.27				
WDV at end of Year	6.23	1.57	7.81				
Additions During The Year	-	-	-				
Total	6.23	1.57	7.81				
Less : Depreciation	0.93	0.16	1.09				
WDV at end of Year	5.30	1.42	6.72				

4.14. REPAIR & MAINTENANCE: Repair & Maintenance is 2.0% of Gross Sale.

4.15. PROJECTIONS OF PROFITABILITY ANALYSIS

PROJECTED PROFITABILITY STATEMENT					
PARTICULARS	1st year	2nd year	3rd year	4th year	5th year
Capacity Utilisation %	50%	55%	60%	65%	70%
SALES					
Gross Sale					
Paneer	56.96	67.34	77.09	87.73	99.32
Total	56.96	67.34	77.09	87.73	99.32
COST OF SALES					
Raw Material Consumed	28.80	33.26	38.02	43.37	49.06
Electricity Expenses	2.16	2.48	2.86	3.29	3.61
Depreciation	1.75	1.50	1.29	1.10	0.95
Wages & labour	10.68	11.75	12.92	14.22	15.35
Repair & maintenance	1.71	2.02	2.31	2.63	2.98
Packaging	1.25	1.35	1.54	1.75	1.99
Cost of Production	46.35	52.36	58.94	66.36	73.94
Add: Opening Stock /WIP	-	1.08	1.22	1.38	1.55
Less: Closing Stock/WIP	1.08	1.22	1.38	1.55	1.73
Cost of Sales	45.27	52.22	58.78	66.19	73.76
GROSS PROFIT	11.69	15.11	18.31	21.55	25.57
	20.52%	22.44%	23.75%	24.56%	25.74%
Salary to Staff	4.74	5.69	7.11	7.82	8.76
Interest on Term Loan	0.68	0.60	0.43	0.26	0.09
Interest on working Capital	0.43	0.43	0.43	0.43	0.43
Rent	3.60	3.96	4.36	4.79	5.27
selling & adm exp	1.14	1.68	1.54	1.79	2.09
TOTAL	10.58	12.36	13.86	15.09	16.64
NET PROFIT	1.10	2.76	4.44	6.46	8.93
	1.94%	4.09%	5.77%	7.36%	8.99%
Taxation	-	-	-	0.42	0.91
PROFIT (After Tax)	1.10	2.76	4.44	6.04	8.02

4.16. BREAK EVEN POINT ANALYSIS

BREAK EVEN POINT ANALYSIS					
Year	I	II	III	IV	V
Net Sales & Other Income	112.15	129.56	146.79	165.06	185.05
Less: Op. WIP Goods	-	1.68	1.89	2.12	2.38
Add : Cl. WIP Goods	1.68	1.89	2.12	2.38	2.65
Total Sales	113.82	129.78	147.02	165.31	185.32
Variable & Semi Variable Exp.					
Raw Material Consumed	80.64	91.73	103.49	116.64	130.56
Electricity Exp/Coal Consumption at 85%	2.45	2.82	3.24	3.72	4.10
Wages & Salary at 60%	9.14	10.29	11.81	12.95	14.17
Selling & adminstrative Expenses 80%	1.79	2.38	2.58	2.76	3.11
Interest on working Capital	0.55	0.55	0.55	0.55	0.55
Repair & maintenance	2.24	2.59	2.94	3.30	3.70
Packaging	2.47	2.59	2.94	3.30	3.70
Total Variable & Semi Variable Exp	99.29	112.95	127.54	143.22	159.89
Contribution	14.54	16.82	19.48	22.09	25.43
Fixed & Semi Fixed Expenses					
Electricity Exp/Coal Consumption at 15%	0.43	0.50	0.57	0.66	0.72
Wages & Salary at 40%	6.10	6.86	7.87	8.63	9.45
Interest on Term Loan	0.78	0.68	0.49	0.30	0.10
Depreciation	2.03	1.74	1.49	1.27	1.09
Selling & adminstrative Expenses 20%	0.45	0.60	0.65	0.69	0.78
Rent	3.60	3.96	4.36	4.79	5.27
Total Fixed Expenses	13.38	14.34	15.43	16.34	17.42
Capacity Utilization	60%	65%	70%	75%	80%
OPERATING PROFIT	1.15	2.48	4.05	5.75	8.01
BREAK EVEN POINT	55%	55%	55%	55%	55%
BREAK EVEN SALES	104.79	110.61	116.43	122.31	126.94

4.17. PROJECTED BALANCE SHEET

PROJECTED BALANCE SHEET					
PARTICULARS	1st year	2nd year	3rd year	4th year	5th year
Liabilities			J - G J COLL	July 2002	
Capital					
opening balance		7.15	8.14	9.69	11.16
Add:- Own Capital	1.98				
Add:- Retained Profit	1.15	2.48	4.05	5.47	7.28
Less:- Drawings	1.00	1.50	2.50	4.00	5.00
Subsidy/grant	5.02				
Closing Balance	7.15	8.14	9.69	11.16	13.45
Term Loan	7.01	5.26	3.51	1.75	-
Working Capital Limit	5.00	5.00	5.00	5.00	5.00
Sundry Creditors	1.88	2.14	2.41	2.72	3.05
Provisions & Other Liab	0.40	0.50	0.60	0.72	0.86
TOTAL:	21.45	21.04	21.21	21.36	22.36
Assets					
Fixed Assets (Gross)	14.34	14.34	14.34	14.34	14.34
Gross Dep.	2.03	3.77	5.26	6.53	7.62
Net Fixed Assets	12.31	10.57	9.08	7.81	6.72
Current Assets					
Sundry Debtors	5.23	6.05	6.85	7.70	8.64
Stock in Hand	2.21	2.50	2.81	3.15	3.52
Cash and Bank	1.69	1.92	2.47	2.69	3.49
TOTAL:	21.45	21.04	21.21	21.36	22.36

4.18. CASH FLOW STATEMENT

PROJECTED CASH FLOW ST	ATEMENT	•			(in Lacs)
PARTICULARS	1st year	2nd year	3rd year	4th year	5th year
SOURCES OF FUND					
Own Margin	1.98				
Net Profit	1.15	2.48	4.05	5.75	8.01
Depriciation & Exp. W/off	2.03	2.48 1.74	1.49	1.27	1.09
Increase in Cash Credit	5.00	1./4	1.43	1.4/	1.09
		-	-	-	-
Increase In Term Loan	7.89	-	-	-	-
Increase in Creditors	1.88	0.26	0.27	0.31	0.32
Increase in Provisions & Oth lib	0.40	0.10	0.10	0.12	0.14
Sunsidy/grant	5.02				
TOTAL:	25.35	4.58	5.92	7.45	9.57
APPLICATION OF FUND					
Increase in Fixed Assets	14.34				
Increase in Stock	2.21	0.29	0.31	0.35	0.36
Increase in Debtors	5.23	0.81	0.80	0.85	0.93
Repayment of Term Loan	0.88	1.75	1.75	1.75	1.75
Drawings	1.00	1.50	2.50	4.00	5.00
Taxation	_	_	_	0.27	0.73
TOTAL:	23.66	4.35	5.37	7.23	8.77
Opening Cash & Bank Balance	-	1.69	1.92	2.47	2.69
Add : Surplus	1.69	0.23	0.55	0.22	0.80
Closing Cash & Bank Balance	1.69	1.92	2.47	2.69	3.49

4.19. DEBT SERVICE COVERAGE RATIO

CALCULATION OF D.S.C.R					
PARTICULARS	1st year	2nd year	3rd year	4th year	5th year
CASH ACCRUALS	3.19	4.22	5.54	6.75	8.38
Interest on Term Loan	0.78	0.68	0.49	0.30	0.10
Total	3.96	4.91	6.03	7.04	8.48
REPAYMENT					
Instalment of Term Loan	0.88	1.75	1.75	1.75	1.75
Interest on Term Loan	0.78	0.68	0.49	0.30	0.10
Total	1.65	2.44	2.24	2.05	1.86
DEBT SERVICE COVERAGE RATIO	2.40	2.01	2.69	3.44	4.57
AVERAGE D.S.C.R.					3.02