

# DETAILED PROJECT REPORT GREEN CHILLI SAUCE UNIT UNDER PMFME SCHEME



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# 1. PROJECT SUMMARY

1. Name of the proposed project	:	Green Chilli Sauce Unit
2. Nature of proposed project	:	Proprietorship/Company/Partnership
3. Proposed project capacity	:	456000 Kg/annum(40,45,50,55& 60% capacity utilization in 1 <sup>st</sup> to 5 <sup>th</sup> Year respectively)
4. Raw material	:	Green Chilli, Onion Powder, Garlic Powder, Mustard, Sugar, Salt and Vinegar Green Chilli Sauce
5. Major product outputs	:	Green Chilli Sauce
6. Total project cost	:	Rs. 27.67 Lakh
Land development, building & Civil Construction	:	Nil
Machinery and equipment's	:	Rs. 18.39 Lakh
Miscellaneous Fixed Assets	:	Rs. 2.50 Lakh
Working capital	:	Rs. 6.78 Lakh
8. Means of Finance		
Subsidy (max 10lakhs)	:	Rs. 7.31 Lakh
Promoter's contribution (min10%)	:	Rs. 2.77 Lakh
Term loan	:	Rs. 11.49 Lakh
Working Capital Requirement	:	Rs. 6.10 Lakh
9. Profit after Depreciation, Interest & Tax		
• 1 <sup>st</sup> year	:	Rs. 1.97 Lakh
• 2 <sup>nd</sup> year	:	Rs. 4.22 Lakh
• 3 <sup>ra</sup> year	:	Rs. 6.36 Lakh
• 4 <sup>th</sup> year	:	Rs. 9.32 Lakh
• 5th year	:	Rs. 12.10 Lakh
11. Average DSCR	:	Rs. 3.32
12. Term loan repayment	:	5 Years with 6 months grace period

#### 2. ABOUT THE PRODUCT

#### 2.1. PRODUCT INTRODUCTION:

Chilli (Capsicum annuum L.), the most widely consumed vegetable spice and used in the cuisine of both the developing and developed countries. Annual trade of chilli in the world is 0.055-0.065 MT, which is 16.7% of total spice trade in the world. India ranks first in the production (0.691 MT) as well as in the export (0.033 MT) of chilli in the world. The wide popularity of chilli is due to its wide range of shapes and sizes and sensory attributes such as color, pungency and distinctive aroma that make generally insipid bulk nutritive flesh and cereals foods more appetizing. Therefore, chilli is an indispensable condiment as well as vegetable in every household in India.

Green chilli sauce is an inherent element of Indo-Chinese food culture. It is a hot condiment made primarily with freshly chopped green chillies and flavoured with vinegar and a dash of garlic. Green chilli sauce is so versatile that it can be used as a flavourful seasoning for noodles, a spicy dip for your crisps and a savory spread for the sandwich.

Increasing young population coupled with increasing globalization has led to an advent of diversity in food choices of young people, who are significantly proffering spices, thus fueling revenues in the global hot sauce market. Further rising consumption of fast food among busy city dwellers can be considered as another factor for the increasing demand for hot sauces, particularly in the developing countries of Asia. Moreover, improving life style has led people across the globe try different cuisines, which can be considered as another prominent factor driving the demand for hot sauces. Apart from this, increasing trends for food travelling across the globe is also escalating the demand for hot sauces.

#### 2.2. MARKET POTENTIAL:

Fruit & vegetable processing is driven by growing consumer demand for healthy and fresh products that are easily available and require minimal preparation time. Processing of fruits & vegetables increases their shelf-life. Since they are traded on a large scale, processing ensures that market demand of fruits & vegetables with standard quality is met. The vast production base offers India tremendous opportunities for export. India's exports of Processed Food was Rs. 26,067.64 Crores in 2015-16.

The Hot and Barbeque Sauces Market is making place in Indian market with its ultimate taste and various application. Hot sauces and barbeque sauces are new in India but heartily welcomed by the Indian because of their taste. Indian Chinese, hot and barbeque sauces market consists of Chinese sauces like red chilli sauce, green chilli sauce, soya sauce and Schezwan sauce; hot sauces like chilli garlic sauce, hot chilli sauce, pepper sauce, salsa sauce, sweet chilli sauce and the like; and barbeque sauce. This market is expected register a CAGR of more than 15% from 2017-18 to 2022-23. The highest share is expected to be of Chinese sauces, which is more than 75% of the total Chinese, hot and barbeque sauces market, and it is expected to generate a revenue of around INR 500 crores in the year 2022-23.

#### 2.3. RAW MATERIAL DESCRIPTION:

The traditional method of chilli paste processes essentially consists of two main unit operations, namely blending of raw ingredients and cooking of liquefied chilli paste, accompanied by manual stirring. The transferring of blended food for cooking adds clean-up work and tends to waste time and energy. Substantive continuous stirring during the cooking process is essential, but time and labour consuming

Key ingredients are listed below:

- Green Chilli
- Onion Powder
- Garlic Powder
- Mustard
- Sugar
- Salt
- Vinegar

S.N.	Particulars	Rate
1	Green Chilli	Rs. 25-30/kg
2	Onion Powder	Rs. 60-70/kg
3	Garlic Powder	Rs- 70-80/kg
4	Mustard (spice)	Rs. 65-75/kg
5	Sugar	Rs. 30-35/kg
6	Salt	Rs. 10-15/kg
7	Vinegar	Rs. 100-120/ltr.

Average raw material cost per bottle of 1 Kg: Rs. 40-50

#### 3. PROCESS FLOW CHART

The traditional method of chilli paste processing consists essentially of two unit operations, which are mechanical and preservation carried out separately using different food processing equipment and cooking utensils. The mechanical separation involved is blending of raw solid ingredients, whereas the heat preservation is the cooking of liquefied chilli paste, or to be moreprecise, pan-frying together with manual stirring by hand. Usually, a food processor or a blender is used for liquefaction of the raw solid ingredients while cooking involves a conventional stove type heater.

Substantial continuous stirring is required during the cooking process to avoid hot spots or burning of the chilli paste as well as to facilitate heat transfer during the cooking cycle.

Fresh Green chilies are procured form vendor and the raw material are brought to plant and then top edge (dandi) is to be removed from green chilies and sent for was Green chili sauce. After that following process is done:

- ➤ Raw materials are procured from the local vendor. All raw materials are placed in the inventory.
- > Green Chilies are washed thoroughly to remove surface impurities. They are then fed to cutter, which cuts them in required sizes & removes stems
- > Chopped Green Chilies are then fed to Pulper machine. It grinds them into pulp with some added RO-Purified Water.
- ➤ This pulp is fed to mixer vessel, where it's mixed with other raw materials. Pulp is simultaneously heated utilizing temperature from steam.
- Mixture is then fed to Evaporator which remove all excess water. It helps achieve desired concentration in Green Chilli Sauce. Green Chilli Sauce is now cooled & tested for quality & taste.

- > The finished product is then fed to pasteurizer for pasteurization. After pasteurization product is filled in bottles in aseptic environment.
- Aseptic Bottle Filling & Capping Machine is used for the process. Product is now ready for sale.

#### Flow chart of Green Chilli Sauce



## 4. ECONOMICS OF THE PROJECT

#### 4.1. BASIS & PRESUMPTIONS

- 1. Production Capacity of Green Chilli Sauce is 200 kg per hr. First year, Capacity has been taken @ 40%.
- 2. Working shift of 8 hours per day has been considered.
- 3. Raw Material stock is for 10 days and Finished goods Closing Stock has been taken for 10 days.
- 4. Credit period to Sundry Debtors has been given for 7 days.
- 5. Credit period by the Sundry Creditors has been provided for 7 days.
- 6. Depreciation and Income tax has been taken as per the Income tax Act, 1961.
- 7. Interest on working Capital Loan and Term loan has been taken at 11%.
- 8. Salary and wages rates are taken as per the Current Market Scenario.
- 9. Power Consumption has been taken at 10 KW.
- 10. Increase in sales and raw material costing has been taken @ 5% on a yearly basis.

# 4.2. CAPACITY, UTILIZATION, PRODUCTION & OUTPUT

COMPUTATION OF PRODUCTION OF GREEN CHILLI SAUCE						
Items to be Manufactured						
Green Chilli Sauce						
Machine capacity Per hour	200	Kg				
Total working Hours  Machine capacity Per Day	8 1,600	Kg				
Working days in a month Working days per annum	25 300	Days				
Wastage Considered	5%					
Raw material requirement Final Output per annum after wastage	480000 456000	Kg Kg				
Final Product to be packed in 1 kg Bottle		Č				
Number of packets per annum	456000	1 Kg Bottle				

Production of Green Chilli Sauce				
Production	Capacity	KG		
1st year	40%	1,82,400		
2nd year	45%	2,05,200		
3rd year	50%	2,28,000		
4th year	55%	2,50,800		
5th year	60%	2,73,600		

Raw Material Cost	t		
Year	Capacity	Rate	Amount
	Utilisation	(per Kg)	(Rs. in lacs)
1st year	40%	40.00	76.80
2nd year	45%	42.00	90.72
3rd year	50%	44.00	105.60
4th year	55%	46.00	121.44
5th year	60%	48.00	138.24

Particulars	1st year	2nd year	3rd year	4th year	5th year
Op Stock	_	6,080	6,840	7,600	8,360
Production	1,82,400	2,05,200	2,28,000	2,50,800	2,73,600
Less: Closing Stock	6,080	6,840	7,600	8,360	9,120
Net Sale	1,76,320	2,04,440	2,27,240	2,50,040	2,72,840
Sale price per bottle	65.00	68.00	71.00	75.00	79.00
Sales (in Lacs)	114.61	139.02	161.34	187.53	215.54

#### 4.3. PREMISES/INFRASTRUCTURE

The approximate total area required for complete factory setup is 2000-2500 Sq. ft. for smooth production including storage area. It is expected that the premises will be on rental.

## 4.4. MACHINERY & EQUIPMENTS

Machine Name	Description	Machine Image.
Boiler	It is a steam generating device	
	which simply produces steam. It	
	utilizes heat generated by burning	
	appropriate fuel. Boiler along with	
	supporting machines is considered	
	a machine. But as such Boiler is as	
	such an equipment.	
Rotary Fruit &	It's water wasGreen chilly sauce	
Vegetable	class machine which utilizes	
	mainly water. This machine	

	utilizes rotating tumbler to enhance	
	wasGreen chilly sauce. Consists of	
	a motor that drives the tumbler.	
	Also usually have an internal water	
	pump.	
Steam Jacketed	It's a mixer class machine, used to	
Mixer Vessel	mix solution with precision. Steam	
	jackets provide appropriate	
	temperature control. It requires	
	boiler for normal operation. Also	
	requires electrical power to drive the	
	mixing blades.	
Continuous	It's an evaporator class machine,	
Evaporator	used to reduce water content. In this	
	case it's used to reduce water content	
	of pulp. In this case uses steam to	
	obtain required heat. Smaller	电道证
	systems may also use electrical	The state of the s
	heaters.	
Fruit & Vegetable	It's a Cutter class machine, used to	
Slicer	slice given fruits & veggies. In this	
	case is used to chop the Green	
	Chilies for further process. Different	
	blades are used for different	
	vegetables. Available in	
	reciprocating & rotary blade	
	arrangements	
Pulping Machine	To extract chilli pulp from paste.	

Aseptic Bottle	It's basically a filling & capping	
_		
Filling & Capping	machine to fill sauce in bottles.	8 8
Machine	Aseptic environment prevents	
	biological contamination. This	
	machine requires its own heating	
	system. Thus utilizes both steam &	1
	electrical power	Y
Tubular	Pasteurization is a process of treating	4
Pasteurizer	foods with mild heat. It basically	
	eliminates pathogens & extends shelf	
	life. These machines also utilize	
	steam to thermal effect.	
Material handling	These Equipments are used for	
Equipments &	material handling.	
other equipments		
		***

Machine	Unit	Rate	Price
Boiler (1-2 Tonne)	1	1,40,000	1,40,000
Rotary Fruit & Vegetable	1	2,00,000	2,00,000
Washer (2-5 Ton)			
Steam Jacketed Mixer Vessel	1	90,000	90,000
(250 Ltr)			
Continuous Evaporator (1	1	1,50,000	1,50,000
Ton)			
Fruit & Vegetable Slicer (200	1	24,000	24,000
kg/hr)			
Pulping Machine (200 kg/hr)	1	35,000	35,000

Aseptic Bottle Filling &	1	6,00,000	6,00,000
Capping Machine (30 bottles			
per minute)			
Tubular Pasteurizer (500	1	3,50,000	3,50,000
L/hr)			
Material handling	-	2,50,000	2,50,000
Equipments & other			
equipments			

**Note:** Approx. Total Machinery cost shall be Rs 18.39 Lakh including equipment's but excluding GST and Transportation Cost.

#### 4.5. MISCELLANEOUS FIXED ASSETS

- Water Supply Arrangements
- Furniture & Fixtures
- Computers & Printers

#### 4.6. TOTAL COST OF PROJECT

COST OF PR	COST OF PROJECT			
	(in Lacs)			
PARTICULARS	Amount			
Land & Building Plant & Machinery	Owned/Rented 18.39			
Miscellaneous Assets Working capital	2.50 6.78			
Total	27.67			

#### 4.7. MEANS OF FINANCE

MEANS OF FINANCE			
PARTICULARS	AMOUNT		
Own Contribution (min 10%)	2.77		
Subsidy @35%(Max. Rs 10 Lac)	7.31		
Term Loan @ 55%	11.49		
Working Capital (Bank Finance)	6.10		
Total	27.67		

**4.8. TERM LOAN:** Term loan of Rs. 11.49 Lakh is required for project cost of Rs. 27.67 Lakh

#### 4.9. TERM LOAN REPAYMENT & INTEREST SCHEDULE

	REPAYMENT SCHEDULE OF TERM LOAN							
						Interest	11.00%	
Year	Particulars	Amount	Addition	Total	Interest	Repayment	Closing Balance	
1st	Opening Balance							
	1st month	-	11.49	11.49	-	-	11.49	
	2nd month	11.49	-	11.49	0.11	-	11.49	
	3rd month	11.49	-	11.49	0.11	-	11.49	
	4th month	11.49	-	11.49	0.11		11.49	
	5th month	11.49	-	11.49	0.11		11.49	
	6th month	11.49	-	11.49	0.11		11.49	
	7th month	11.49	-	11.49	0.11	0.21	11.28	

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	8th month	11.28	-	11.28	0.10	0.21	11.06
	9th month	11.06	-	11.06	0.10	0.21	10.85
	10th month	10.85	-	10.85	0.10	0.21	10.64
	11th month	10.64	-	10.64	0.10	0.21	10.43
	12th month	10.43	-	10.43	0.10	0.21	10.21
					1.13	1.28	
2nd	Opening Balance						
	1st month	10.21	-	10.21	0.09	0.21	10.00
	2nd month	10.00	-	10.00	0.09	0.21	9.79
	3rd month	9.79	-	9.79	0.09	0.21	9.57
	4th month	9.57	-	9.57	0.09	0.21	9.36
	5th month	9.36	-	9.36	0.09	0.21	9.15
	6th month	9.15	-	9.15	0.08	0.21	8.94
	7th month	8.94	-	8.94	0.08	0.21	8.72
	8th month	8.72	-	8.72	0.08	0.21	8.51
	9th month	8.51	-	8.51	0.08	0.21	8.30
	10th month	8.30	-	8.30	0.08	0.21	8.09
	11th month	8.09	-	8.09	0.07	0.21	7.87
	12th month	7.87	-	7.87	0.07	0.21	7.66
					0.99	2.55	
3rd	Opening Balance						
	1st month	7.66	-	7.66	0.07	0.21	7.45
	2nd month	7.45	-	7.45	0.07	0.21	7.23
	3rd month	7.23	-	7.23	0.07	0.21	7.02
	4th month	7.02	-		0.06	0.21	6.81

				7.02			
	541 41	( 01		( 01	0.06	0.21	( (0
	5th month	6.81	-	6.81	0.06	0.21	6.60
	6th month	6.60	-	6.60	0.06	0.21	6.38
	7th month	6.38	-	6.38	0.06	0.21	6.17
	8th month	6.17	-	6.17	0.06	0.21	5.96
	9th month	5.96	-	5.96	0.05	0.21	5.74
	10th month	5.74	-	5.74	0.05	0.21	5.53
	11th month	5.53	-	5.53	0.05	0.21	5.32
	12th month	5.32	-	5.32	0.05	0.21	5.11
					0.71	2.55	
4th	Opening Balance						
	1st month	5.11	-	5.11	0.05	0.21	4.89
	2nd month	4.89	-	4.89	0.04	0.21	4.68
	3rd month	4.68	-	4.68	0.04	0.21	4.47
	4th month	4.47	-	4.47	0.04	0.21	4.26
	5th month	4.26	-	4.26	0.04	0.21	4.04
	6th month	4.04	-	4.04	0.04	0.21	3.83
	7th month	3.83	-	3.83	0.04	0.21	3.62
	8th month	3.62	-	3.62	0.03	0.21	3.40
	9th month	3.40	-	3.40	0.03	0.21	3.19
	10th month	3.19	-	3.19	0.03	0.21	2.98
	11th month	2.98	-	2.98	0.03	0.21	2.77
	12th month	2.77		2.77	0.03	0.21	2.55
					0.43	2.55	
5th	Opening Balance						

1						Ī
1st month	2.55	-	2.55	0.02	0.21	2.34
2nd month	2.34	-	2.34	0.02	0.21	2.13
3rd month	2.13	-	2.13	0.02	0.21	1.91
4th month	1.91	-	1.91	0.02	0.21	1.70
5th month	1.70	-	1.70	0.02	0.21	1.49
6th month	1.49	-	1.49	0.01	0.21	1.28
7th month	1.28	-	1.28	0.01	0.21	1.06
8th month	1.06	-	1.06	0.01	0.21	0.85
9th month	0.85	-	0.85	0.01	0.21	0.64
10th month	0.64	-	0.64	0.01	0.21	0.43
11th month	0.43	-	0.43	0.00	0.21	0.21
12th month	0.21	-	0.21	0.00	0.21	-
				0.15	2.55	
DOOR TO DOOR MORATORIUM	60	MONTHS				
PERIOD	6	MONTHS				
REPAYMENT PERIOD	54	MONTHS				
l						

## 4.10. WORKING CAPITAL CALCULATIONS

COMPUTATION OF CLOSING STOCK & WORKING CAPITAL								
PARTICULARS	1st year	2nd year	3rd year	4th year	5th year			
Finished Goods								
	3.43	4.02	4.62	5.30	6.02			
Raw Material								
	2.56	3.02	3.52	4.05	4.61			
Closing Stock	5.99	7.05	8.14	9.34	10.63			

COMPUTATION OF WORKING CAPITAL REQUIREMENT						
TRADITIONAL METHOD				(i	n Lacs)	
Particulars	Amount	Own Ma	ırgin	Bank Finar	ice	
Finished Goods & Raw Material	5.99					
Less : Creditors	1.79					
Paid stock	4.20	10%	0.42	90%	3.78	
<b>Sundry Debtors</b>	2.67	10%	0.27	90%	2.41	
	6.87		0.69		6.18	
MPBF					6.18	
WORKING CAPITAL LIMIT	DEMAND (	from Bank)			6.10	
<b>Working Capital Margin</b>					0.68	

## 4.11. SALARY & WAGES

BREAK UP OF LABOUR CHAI	RGES		
Particulars	Wages Rs. per Month	No of Employees	Total Salary
Machine Operator	10,000	2	20,000
Supervisor	20,000	1	20,000
Skilled (in thousand rupees)	12,000	4	48,000
Unskilled (in thousand rupees)	8,500	2	17,000
Total salary per month Total annual labour charges	(in lacs)		1,05,000 12.60

Particulars	Salary	No of	Total
	Rs. per Month	<b>Employees</b>	Salary
Administrative Staff	8,000	2	16,000
Manager	20,000	1	20,000
Accountant	15,000	1	15,000
Total salary per month			51,000
Total annual Staff charges	(in lacs)		6.12

# **4.12 POWER REQUIREMENT**

<b>Utility Charges (per month)</b>						
Particulars	value	Description				
Power connection required		10 KWH				
consumption per day		80 units				
Consumption per month	2,	000 units				
Rate per Unit		10 Rs.				
power Bill per month	20,0	000 Rs.				

## **4.13. DEPRECIATION CALCULATION**

COMPUTATION OF DEPRECIATION						
Description	Plant & Machinery	Miss. Assets	TOTAL			
Rate of Depreciation	15.00%	10.00%				
<b>Opening Balance</b>	-	-	-			
Addition	18.39	2.50	20.89			
Total	18.39	2.50	20.89			
Less: Depreciation	2.76	0.25	3.01			
WDV at end of Year	15.63	2.25	17.88			
Additions During The Year	-	-	-			
Total	15.63	2.25	17.88			
Less : Depreciation	2.34	0.23	2.57			
WDV at end of Year	13.29	2.03	15.31			
Additions During The Year	-	-	-			
Total	13.29	2.03	15.31			
Less: Depreciation	1.99	0.20	2.20			
WDV at end of Year	11.29	1.82	13.12			
Additions During The Year	-	-	-			
Total	11.29	1.82	13.12			
Less: Depreciation	1.69	0.18	1.88			
WDV at end of Year	9.60	1.64	11.24			
Additions During The Year	-	-	-			
Total	9.60	1.64	11.24			
Less: Depreciation	1.44	0.16	1.60			
WDV at end of Year	8.16	1.48	9.64			

**4.14. REPAIR & MAINTENANCE:** Repair & Maintenance is 2.0% of Gross Sale.

## 4.15. PROJECTIONS OF PROFITABILITY ANALYSIS

PROJECTED PROFITABILITY STATEMENT							
PARTICULARS 1st year 2nd year 3rd year 4th year							
PARTICULARS	1st year	•			5th year		
Capacity Utilisation %	40%	45%	50%	55%	60%		
CALEG							
SALES							
Gross Sale	11471	120.02	16104	107.53	215.54		
Green Chilli Sauce	114.61	139.02	161.34	187.53	215.54		
Total	114.61	139.02	161.34	187.53	215.54		
COST OF SALES							
Raw Material Consumed	76.80	90.72	105.60	121.44	138.24		
Electricity Expenses	2.40	2.76	3.17	3.65	4.02		
Depreciation	3.01	2.57	2.20	1.88	1.60		
Wages & labour	12.60	14.87	16.35	18.81	21.63		
Repair & maintenance	2.29	2.78	3.23	3.75	4.31		
Packaging	5.73	6.95	8.07	9.38	10.78		
Cost of Production	102.83	120.65	138.62	158.90	180.58		
Add: Opening Stock /WIP	-	3.43	4.02	4.62	5.30		
Less: Closing Stock /WIP	3.43	4.02	4.62	5.30	6.02		
Cost of Sales	99.40	120.06	138.02	158.23	179.85		
GROSS PROFIT	15.20	18.96	23.32	29.30	35.69		
	13.27%	13.64%	14.45%	15.63%	16.56%		
Salary to Staff	6.12	7.04	8.30	9.97	11.76		
Interest on Term Loan	1.13	0.99	0.71	0.43	0.15		
Interest on working Capital	0.67	0.67	0.67	0.67	0.67		
Rent	3.60	3.96	4.36	4.79	5.27		
selling & adm exp	1.72	2.09	2.42	2.81	3.23		
TOTAL	13.24	14.75	16.47	18.67	21.09		
NET PROFIT	1.97	4.22	6.86	10.63	14.60		
	1.71%	3.03%	4.25%	5.67%	6.77%		
Taxation	-	-	0.50	1.31	2.51		
PROFIT (After Tax)	1.97	4.22	6.36	9.32	12.10		

## 4.16. BREAK EVEN POINT ANALYSIS

BREAK EVEN POINT ANALYSIS					
Year	I	II	III	IV	V
Net Sales & Other Income	114.61	139.02	161.34	187.53	215.54
Less : Op. WIP Goods	-	3.43	4.02	4.62	5.30
Add : Cl. WIP Goods	3.43	4.02	4.62	5.30	6.02
Total Sales	118.04	139.61	161.94	188.21	216.27
Variable & Semi Variable Exp.					
Raw Material Consumed	76.80	90.72	105.60	121.44	138.24
Electricity Exp/Coal Consumption at 85%	2.04	2.35	2.70	3.10	3.41
Wages & Salary at 60%	11.23	13.14	14.80	17.26	20.03
Selling & adminstrative Expenses 80%	1.38	1.67	1.94	2.25	2.59
Interest on working Capital	0.671	0.671	0.671	0.671	0.671
Repair & maintenance	2.29	2.78	3.23	3.75	4.31
Packaging	5.73	6.95	8.07	9.38	10.78
Total Variable & Semi Variable Exp	100.14	118.28	136.99	157.86	180.03
Contribution	17.89	21.33	24.94	30.35	36.23
Fixed & Semi Fixed Expenses					
Electricity Exp/Coal Consumption at 15%	0.36	0.41	0.48	0.55	0.60
Wages & Salary at 40%	7.49	8.76	9.86	11.51	13.36
Interest on Term Loan	1.13	0.99	0.71	0.43	0.15
Depreciation	3.01	2.57	2.20	1.88	1.60
Selling & adminstrative Expenses 20%	0.34	0.42	0.48	0.56	0.65
Rent	3.60	3.96	4.36	4.79	5.27
Total Fixed Expenses	15.93	17.12	18.09	19.72	21.63
Capacity Utilization	40%	45%	50%	55%	60%
OPERATING PROFIT	1.97	4.22	6.86	10.63	14.60
BREAK EVEN POINT	36%	36%	36%	36%	36%
BREAK EVEN SALES	105.07	112.03	117.43	122.29	129.11

## 4.17. PROJECTED BALANCE SHEET

PROJECTED BALANCE SHEET					
PARTICULARS	1st year	2nd year	3rd year	4th year	5th year
Liabilities	-	-	-	-	-
Capital					
opening balance		10.04	11.76	13.62	15.93
Add:- Own Capital	2.77				
Add:- Retained Profit	1.97	4.22	6.36	9.32	12.10
Less:- Drawings	2.00	2.50	4.50	7.00	9.00
Subsidy/grant	7.31				
Closing Balance	10.04	11.76	13.62	15.93	19.03
Term Loan	10.21	7.66	5.11	2.55	-
Working Capital Limit	6.10	6.10	6.10	6.10	6.10
Sundry Creditors	1.79	2.12	2.46	2.83	3.23
Provisions & Other Liab	0.40	0.50	0.60	0.72	0.86
TOTAL:	28.55	28.14	27.89	28.14	29.22
Assets					
Fixed Assets (Gross)	20.89	20.89	20.89	20.89	20.89
Gross Dep.	3.01	5.58	7.77	9.65	11.25
Net Fixed Assets	17.88	15.31	13.12	11.24	9.64
Current Assets					
Sundry Debtors	2.67	3.24	3.76	4.38	5.03
Stock in Hand	5.99	7.05	8.14	9.34	10.63
Cash and Bank	2.01	2.53	2.87	3.18	3.93
TOTAL:	28.55	28.14	27.89	28.14	29.22

## 4.18. CASH FLOW STATEMENT

PROJECTED CASH FLOW STATEMENT					
PARTICULARS	1st year	2nd year	3rd year	4th year	5th year
SOURCES OF FUND		<u> </u>		<b>v</b>	
Own Margin	2.77				
Net Profit	1.97	4.22	6.86	10.63	14.60
Depriciation & Exp. W/off	3.01	2.57	2.20	1.88	1.60
Increase in Cash Credit	6.10	-	-	-	-
Increase In Term Loan	11.49	-	-	-	-
Increase in Creditors	1.79	0.32	0.35	0.37	0.39
Increase in Provisions & Oth lib	0.40	0.10	0.10	0.12	0.14
Sunsidy/grant	7.31				
TOTAL:	34.83	7.21	9.50	13.00	16.74
APPLICATION OF FUND					
Increase in Fixed Assets	20.89				
Increase in Stock	5.99	1.06	1.09	1.20	1.28
Increase in Debtors	2.67	0.57	0.52	0.61	0.65
Repayment of Term Loan	1.28	2.55	2.55	2.55	2.55
Drawings	2.00	2.50	4.50	7.00	9.00
Taxation	_	-	0.50	1.31	2.51
TOTAL:	32.83	6.68	9.17	12.68	16.00
Opening Cash & Bank Balance	-	2.01	2.53	2.87	3.18
Add : Surplus	2.01	0.53	0.33	0.31	0.75
Closing Cash & Bank Balance	2.01	2.53	2.87	3.18	3.93

## 4.19. DEBT SERVICE COVERAGE RATIO

PARTICULARS	1st year	2nd year	3rd year	4th year	5th year	
CASH ACCRUALS	4.97	6.78	8.55	11.19	13.70	
Interest on Term Loan	1.13	0.99	0.71	0.43	0.15	
Total	6.10	7.78	9.27	11.63	13.85	
REPAYMENT						
Instalment of Term Loan	1.28	2.55	2.55	2.55	2.55	
Interest on Term Loan	1.13	0.99	0.71	0.43	0.15	
Total	2.41	3.55	3.27	2.99	2.71	
	1					
DEBT SERVICE COVERAGE RATIO	2.54	2.19	2.84	3.89	5.12	
AVERAGE D.S.C.R.	3.32					