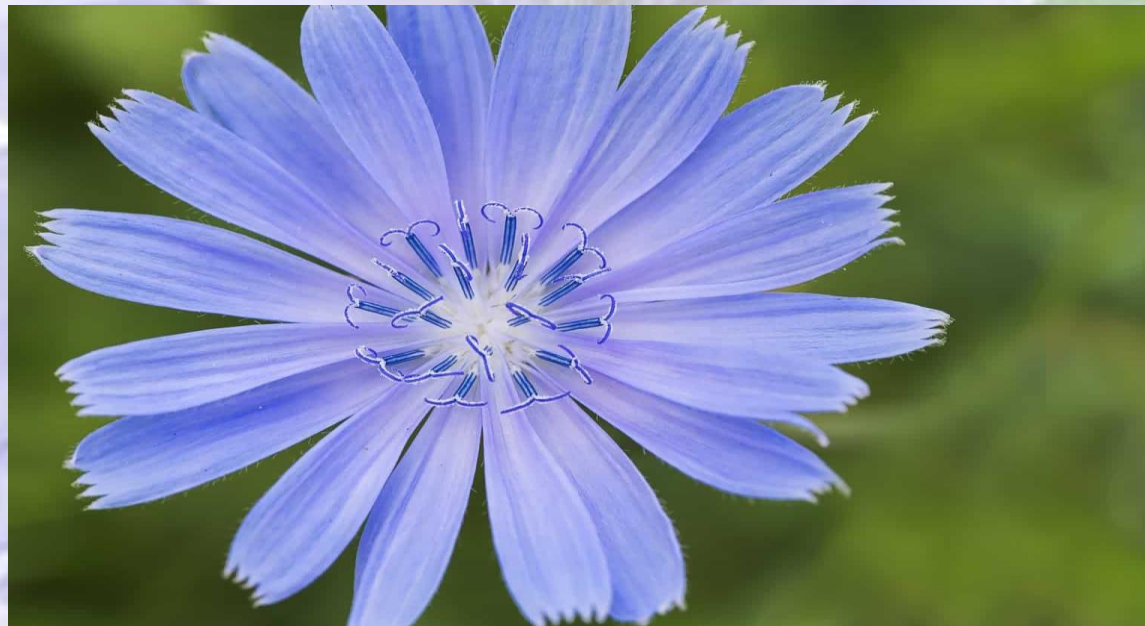


## CHICORY PACKAGING



**AATMANIRBHAR BHARAT**

**PM Formalisation of Micro Food Processing  
Enterprises Scheme (PM FME Scheme)**

# PACKAGING TECHNOLOGY

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## FUNCTIONS OF PACKAGING

### CONTAINMENT

- Package contains the product within it
- Prevent leakage, pilferage and other losses

### UTILIZATION

- Unitizes the product in suitable sizes for storage, transportation, marketing and distribution

# PACKAGING TECHNOLOGY

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## FUNCTIONS OF PACKAGING

### PROTECTION

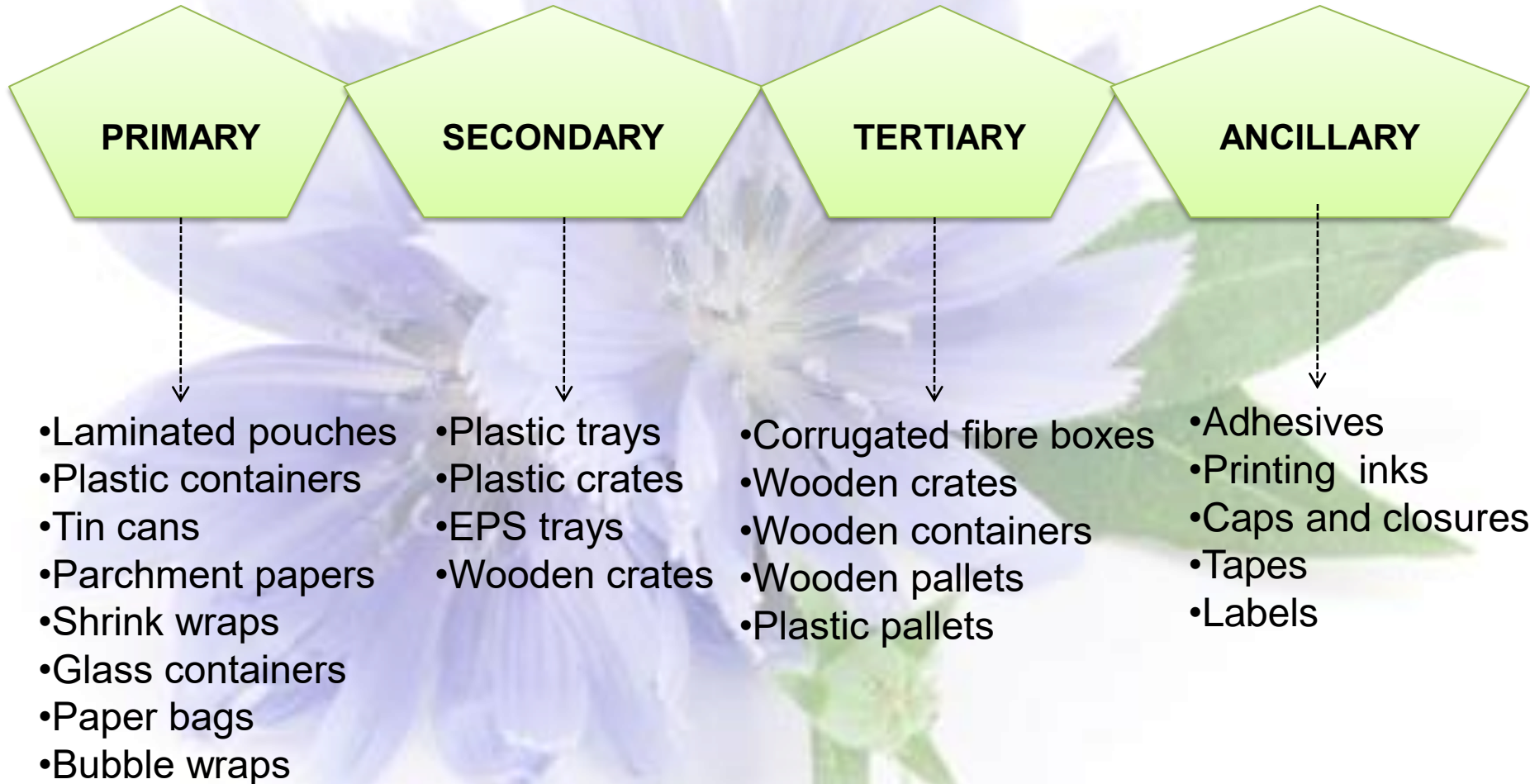
- Protects product from physical, chemical and microbiological spoilage

### UTILIZATION

- Depicts different attributes of the product
- Displays important information about the contents

# PACKAGING TECHNOLOGY

## TYPES OF PACKAGING



## FEATURES OF PACKAGING

- Protects from physical damage, chemical changes and hazards of handling
- Protects from microbial, insect and rodent damage
- Non toxic and non reactive with the product
- Environment friendly and biodegradable
- Permeable
- Filter out harmful UV light
- Minimize changes in quantity, physiological and biological quality

# PACKAGING TECHNOLOGY

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## MATERIAL OF PACKAGING

### GENERAL REQUIREMENTS FOR PACKAGING MATERIAL

Compatible with the product packed

Withstand the chemical, mechanical and thermal variations during the transportation

Clean, hygienic and tamper proof

Printed surface should not come directly in contact with food

IS 15495- printing inks

Tested in NABL (National Accreditation Board for Testing and Calibration Laboratories) accredited labs

## SPECIFIC REQUIREMENTS FOR PACKAGING MATERIAL

### Paper and Board Material

- **Clean, even material**
- **Grease proof paper – IS 6622**
- **Vegetable parchment or grease paper/aluminium foil laminate- IS 7161**
- **Aluminium foil laminates - IS 6615**
- **Folding box board, uncoated – IS 1776**
- **Corrugated fibre board boxes- IS 2771-(P-I)**

## SPECIFIC REQUIREMENTS FOR PACKAGING MATERIAL

### Glass containers in Food Contact –

- **Glass needs to be smooth, with no blisters, cracks, sharp edges and visible defects**

### Metal and Alloys that come in Contact with Food-

- **Free from rust and copper**
- **Cold-reduced electrolytic tinplate- IS 1993/ISO 11949**
- **Wrought aluminium and aluminium alloy sheet and strip for general engineering- IS 737**
- **Aluminium and aluminium alloy bare foil for food packaging- IS 15392**
- **Wrought aluminium and aluminium alloys for manufacture of utensils- IS 21**



## SPECEFIC REQUIREMENTS FOR PACKAGING MATERIAL

### Plastic Materials intended to come in Contact with Food

- **High-Density Polyethylene (HDPE)**
- **Low-Density Polyethylene (LDPE)**
- **Polypropylene (PP)**
- **Polystyrene (PS)**
- **Polyethylene Terephthalate (PET)**
- **All FCM made of plastic pass the overall migration limit of 60mg/Kg or 10mg/dm<sup>2</sup>when tested as per IS 9845**
- **Pigments or colorants used in plastics shall conform to IS 9833**
- **Packaging material shall not release substances exceeding limits of specific migration**

# PACKAGING TECHNOLOGY

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## PACKAGING MATERIALS USED COMMERCIALY FOR CHICORY



**PAPER DRUM**

# PACKAGING TECHNOLOGY

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## ZIPLOCK BAGS

# PACKAGING TECHNOLOGY

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## GLASS CONTAINERS



## CORRUGATED FIBRE BOXES

# PACKAGING TECHNOLOGY

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**MOST COMMON PACKAGNG MATERIALS FOR CHICORY PRODUCTS**

# PACKAGING TECHNOLOGY

## PACKAGING REQUIREMENTS TO BE FOLLOWED FOR THE GIVEN PRODUCT AS PER FSSAI



Instant chicory of 15 Kg should be packed in corrugated cartons with single heavy polyliner inside

# PACKAGING TECHNOLOGY

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Chicory extract and liquid malt extract of around 300 kg should be packed in High Density Polyethylene (HDPE) drums



# PACKAGING TECHNOLOGY

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Roasted chicory cubes and dried chicory cubes of around 35 kg and 40kg should be packed in HDPE bags, respectively

# PACKAGING TECHNOLOGY

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Roasted chicory powder of 25kg and malt extract powder of 25Kg should be packed in carton or HDPE bags

# PACKAGING TECHNOLOGY

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## CONTACT DETAILS

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