#### National Institute of Food Technology Entrepreneurship and Management

Plot 97, Sector 56, HSIIDC Industrial Estate, Kundli, Distt-Sonipat, Hatyana Website: www.niftem.ac.in

#### CORRIGENDUM/ADDENDUM

Tender No. N/BA/D/2021/2/14 for the ONLINE TENDER FOR procurement of Field Emission Scanning Electron Microscope for CATR-FNB

Reference:

1) Date of Issue of Tender Document: 07.07.2021

2) Date of Pre-bid Meeting

: 14.07.2021

Please refer the pre-bid meeting held on above cited date for the procurement of above equipments.

On the recommendation of User as well as Technical Evaluation Committee, the following corrigendum/addendum is proposed as under:

Clause No.	Present Para/Specification	Proposal Corrigendum/Addendum (to be read)				
Revised specification is enclosed.						

#### **Critical Date Sheet**

Last Date & Time of bid submission	05.08.2021, 02.00 PM
Date & time of Technical bid opening	06.08.2021, 03.00 PM

The said tender may be read amended to this extent. The other terms & condition of tender are remain unchanged.

Officer I/c Purchase



# Specifications for versatile FESEM

The offered **FE-SEM** should be offered along with EDS and STEM. The FE-SEM equipment should be computer-controlled with all the required hardware, software, accessories, standards, and other consumables required for installation and commissioning.

# The Technical Specification & Terms and conditions:

The system should be able to record the image with high-resolution (at nanometer scale level) all kinds of food samples (*Liquid*, *Solid and Semi Solid*) in their natural state with minimum sample preparation along with nanomaterials samples inorganic oxides/sulfides/halides, polymer, ceramics, semiconductors, insulating, magnetic or magnetizable materials) with charge-free imaging & analysis of conductive / nonconductive and hydrated samples.

Manufacturers must give a certificate on the **Model** and the **Year** of the manufacturing. Compatible spares must be available for another **10 years**. A minimum of **10 FE-SEM** installations should be available in India preferably in last 5 years. The system should be of the latest technology and globally listed product.

FESEM should be able to perform at high vacuum and variable pressures to provide flexibility by accommodating the widest range of samples of any SEM available, including samples that are outgassing or otherwise not vacuum compatible.

## **Essential Specifications**

S.n	Criteria	<b>Present Specifications</b>	Modifica-	Corrigendum
0			tions in Spe-	3/9/1933
			cifications	

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1	Resolution at High va- cuum mode	1.0 nm @ 15 kV (SE) or better 2.0 nm @ 1 kV (SE) or better 2.5 nm @ 30 kV / 15 kV (BSE) or better 1.0 @ 30 kV (STEM) or better	0.7nm@ 15 kV or better  Companies should quote all	better  0.7nm @ 30 kV (STEM) or better
	Resolution			
2	at Variable Pressure	2.0 nm @ 30KV (SE) or better	-	2.0 nm @ 30KV (SE) or better
3		All resolution values to be achieved without any sample or stage biasing	All resolution values claimed should be sup- ported by pre- published documents.	All resolution values claimed should be supported with prepublished documents.
4		High brightness field emission electron source Schottky (FEG) should be offered. Automatic Emitter for the safety-controlled run-up to the target emitter conditions.	-	High brightness field emission electron source Schottky (FEG) should be offered. Automatic Emitter for the safety-controlled run-up to the target emitter conditions.

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5	Electron beam parameters:	<ul> <li>Beam current range: few pA to 100 nA or more Current stability to be better that 0.2% per hour</li> <li>Accelerating voltage range: 20V – 30 kV, variable in 10 volts steps</li> <li>Magnification: × 25x or less to 1,000,000× or higher</li> <li>Auto focus-automatic fine focus control.</li> <li>Auto wobble-automatic assistance in aperture alignment with adjustable amplitude and speed.</li> <li>Beam deceleration/Gentle beam mode / BDT /Beam Booster technology for High Resolution imaging at lower kVs preferably below 2kV.</li> </ul>	Range: Minimum: 3pA or lower Maximum: 100 nA or higher Provision for	Beam current Range: Minimum: 3pA or lower Maximum: 100 nA or higher Provision for measure- ment of probe current with minimum resolution of 1pA. Accelerating voltage range: 20V – 30 kV, varia- ble in 10 volts steps • Magnification: ×30x or less to 1,000,000× or higher • Auto focus facility and fine focus control. • Auto wobble-automatic assistance in aperture alignment with adjusta- ble amplitude and speed.  Beam deceleration/Gentle beam mode/ Tandem decal mode / BDT /Beam Boost- er technology for High Resolution imaging at lower kVs preferably be- low 2kV.
6	Chamber Size	<ul> <li>Large chamber size, Chamber dimensions of 300 mm or better inner di- ameter and 270 mm or bet- ter height.</li> <li>Ports: 10 or more to sup-</li> </ul>		Large chamber size is required for upgradation in future. Chamber dimensions of 300 mm or better inner diameter and 270 mm or better height.
		port STEM and other additional accessories in future.  • EDS take-off angle: 35°	Ports: 7 or more	<ul> <li>Ports: 7 or more to support STEM and other additional accessories in future.</li> <li>EDS take-off angle: 35°</li> </ul>

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<u> </u>	T		T	
7	Stage	5-axes motorized XY - 100 mm × 100 mm or more Motorized Z 50 mm or more Rotation n × 360° Tilt -4° / +70° or better Stage should be fully Eucentric or Compucentric Single-frame or 4-view image display During cross-sectional imaging with stage tilt astigmatism, wobbling, aberration correction etc. should be controllable with proper adjustment of focusing at both low and high kVs. It is also mandatory while tilting the sample from perpendicular position with respect to beam, the imaging parameters should not get changed for any predefined magnification.  Multi Specimen Sample Holder (Min 9 holding capacity) should be supplied.	-	5-axes motorized XY - 100 mm × 100 mm or more Motorized Z 50 mm or more Rotation n × 360° Tilt -4° / +70° or better Stage should be fully Eucentric only Single-frame or 4-view image display During cross-sectional imaging with stage tilt astigmatism, wobbling, aberration correction etc. should be controllable with proper adjustment of focusing at both low and high kV. It is also mandatory while tilting the sample from perpendicular position with respect to beam, the imaging parameters should not get changed for any predefined magnification.  Multi Specimen Sample Holder (Min 7 or moreholding capacity) should be supplied.
8	Anti- Contamina- tion Device	Integrated plasma cleaner to be provided	-	Integrated plasma cleaner or any better to be provided
9	Detectors	FESEM should detect up to four signals simultaneously from any combination of the available detectors or detector segments:	-	FESEM should detect up to four signals simultaneously from any combination of the available detectors or detector segments:

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10		Essential Detectors  Chamber SE detector.  In-Lens SE detector/In column detector or equivalent detector for high resolution imaging in High Vacuum.  Essential Detector.  In-Lens SE detector/In column detector for high resolution imaging in High Vacuum.  Low-vacuum SE detector (LVD)  IR camera for viewing sample in chamber  Retractable or lens-mounted segmented underthe lens Directional Back Scatter detector  Lens-mounted analytical detector	-	Sesential Detectors Chamber SE detector. In-Lens SE detector/In column detector or equivalent detector for high resolution imaging in High Vacuum. Low-vacuum SE detector (LVD) IR camera for viewing sample in chamber Retractable or lensmounted segmented underthe lens Directional Back Scatter detector Lens-mounted analytical detector
11	STEM detector	• Retractable segmented (BF, DF, HAADF) Scanning Transmission detector	-	Retractable segmented (BF, DF, HAADF) Scanning Transmission detector

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		T II		Fully automated micropro-
13	Vacuum sys-	•Fully automated micro- processor-controlled va-		cessor-controlled vacuum
	tem	cuum system comprising		system comprising of Ion-
		of Ion-Pump (for Field-		Pump (for Field-emission
		emission SEM), Turbo-		SEM), Turbo-Molecular
		Molecular Pump (TMP),		Pump (TMP), pneumatic
		pneumatic valves (clarify		valves (clarify if any in-
		if any in-built proper safe-		built proper safety meas-
		ty measures against the		ures against the failure of
		failure of power supply,		power supply, vacuum,
		vacuum, water-flow, etc.		water-flow, etc. are pro-
		are provided) High va-	System should	vided)
		cuum in the chamber to be	be suitable for	
		10 <sup>-4</sup> mbar or better.	non-	System should be suita-
		Low Vaccum system of	conductive	ble for non-conductive
		Variable Pressure to attain	samples. Va-	samples. Variable pres-
		best resolution.	riable pressure	sure imaging 60
			imaging 60	Pa/0.6mbar or better ad-
		Complete oil-free vacuum	Pa/0.6mbar or	justable in the steps in 1
		system	better adjust-	Pa. It should have low va-
			able in the	cuum SE & low vacuum
			steps in 1 Pa. It should have	BSE detector
			low vacuum	Complete oil-free vacuum
		=	SE & low va-	system
			cuum BSE de-	System
			tector	
				A: 1.1 CI:II C
14	Water chiller	Air cooled Chiller of ap-	-	Air cooled Chiller of ap-
		propriate capacity		propriate capacity
15	Compressor	Suitable low noise (quite)		Suitable low noise (quite)
		compressor and its acces-		compressor and its acces-
		sories for all pneumatic		sories for all pneumatic
	28	operations		operations

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16 Energy Dispersive System (EDS)

Liquid Nitrogen free Peltier cooled Silicon Drift Detector (SDD) capable of detecting and Quantification from Be to U.

Resolution should be Mn-Kα should be equal to 129eV or better (lower in magnitude Detector area should be 30mm<sup>2</sup> or better

EDS signal collection should be controlled from the same user interface of SEM and PC.

EDS Software Should have following Features

Supplied EDS server & analysis software should be capable of performing data acquisition, storing, and transfer in common Windows- based application format, qualitative & quantitative analysis, line scanning, elemental or dotmapping (area), including elemental colour coding, including spectrum imaging and phase mapping with specimen drift correction. It should have features like peak auto identification routine, spectral match analysis, automatic background subtraction. spectrum process using filters, least square fitting and peak de- convolution. Pile up correction and and back ground noise reduction, simultaneous imaging

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		and analysis should be possible The detector should be integrated in the SEM chamber and controlled by the same SEM user interface software and computer.  The supplier should arrange for seamless interfacing, software installation and commission for EDS. Data acquisition facility in the form of ASCII values of the EDS spectra  Backup software must be provided in optical media. Any further version of the software and updates must be provided free of cost.  The supplier should arrange for seamless interfacing, software, installation and commission for EDS system.	and analysis should be possible The detector should be integrated in the SEM chamber and controlled by the same SEM user interface software and computer.  The supplier should arrange for seamless interfacing, software installation and commission for EDS. Data acquisition facility in the form of ASCII values of the EDS spectra  Backup software must be provided in optical media. Any further version of the software and updates must be provided free of cost.  The supplier should arrange for seamless interfacing, software, installation and commission for EDS system.
17	Display computer and software	A suitable computer workstation with display (one for controlling another for imaging) with the Windows10 or higher OS and all the necessary supporting updated software to run the FE-SEM and all the other accessories.  CPU: Intel i7 processor, 2 TB HDD, 16 GB RAM, 2 GB Nvidia graphics card, with warranty as mentioned	A suitable computer workstation with display (one for controlling another for imaging) with the Windows10 or higher OS and all the necessary supporting updated software to run the FE-SEM and all the other accessories.  CPU: Intel i10 processor, 2 TB HDD, 16 GB or higher RAM, 2 GB Nvidia graphics card, with warranty as mentioned

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Windows 10 or higher OS

 with up to 4 simultaneously active images joystick/trackball and manual user interface (knob board)

Pre-loaded licensed software for total system control, including EHT, imaging, chamber pressure control, and image. Complete software for image analysis like particle size analysis, 3D imaging, super position of images etc.

Image file in JPEG, TIFF and BMP formats. Software for controlling and analyzing the data for the detectors chosen along with the FESEM should be provided. Software/Firmware should be provided free of cost The latest version of the software for the quoted model should be included.

All licenses should be perpetual.

• User guidance enabling new or infrequent users to obtain excellent results Windows 10 or higher OS

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• User guidance enabling new or infrequent users to obtain excellent results

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18 Scanning and Display

High definition display system (with 24 inch or more) with 20 Megapixel or better with a LED Screen for high quality image in real time under graphical user interface.

- 1. Imaging and processing should be optimized for the Field emission scanning electron microscopy.
- 2. Image frame size: Selectable up to pixel density of 4096 x 3536 or better
- 3. It should have autobrightness, auto contrast, autofocus and auto stigmator.
- 4. Combination of pixel and frame averaging. Combination of pixel and line averaging. post-Image: options. processing Macro-Editor with access of 250 or more instrument control functions. 4 detector inputs and mixing signal above, extendable up to 8 detector inputs

Image Display
a. 24" high end LED
screen or better
b. Standard data zone includes magnification,

High definition display system (with 24 inch or more) with 20 Megapixel or better with a LED Screen for high quality image in real time under graphical user interface.

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		working distance, EHT, scale bar and date Custom data zone c. Multiple point-to-point and line width measurement systems freely adjustable for orientation d. Line profile display e. Images can be viewed live, averaged or integrated Image storage  1. Front-panel USB ports, CD/DVD recorder.  2. 2TB hard disk or better  3. Storage of SEM images on hard disk in standard TIFF, BMP, JPEG formats in 8 bit or 16-bit depth.  4. Operating conditions need to be stored (and retrieved whenever through Microsoft® Windows operating system (Windows 10 or above)	EHT, scale bar and date Custom data zone c. Multiple point-to-point and line width measurement systems freely adjustable for orientation d. Line profile display e. Images can be viewed live, averaged or integrated  Image storage  1. Front-panel USB ports, CD/DVD recorder.  2. 2TB hard disk or bet-
19	Essential Accessories	Vendors must quote for • Critical Point Dryer CPD should have built-in thermos-electric heating and adiabatic cooling al- low precise temperature control. The vertical pres- sure chamber (32 mm di-	Vendors must quote for • Critical Point Dryer CPD should have built-in thermos-electric heating and adiabatic cooling al- low precise temperature control. The vertical pres- sure chamber (32 mm di-

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ameter x 47 mm) should have a side viewing port that allows a clear view of the liquid meniscus during filling.

 Turbomolecular based sputter coater putter coater gold and carbon coating facility. The bidder should quote a suitable pump. With built-in display for sputtering time and sputtering thickness and with required accessories and coating material should be provided Evaporation source: Gold target (0.1mm thick or more) with carbon evaporation.

It should be automatic with stable ion current and should produce uniform particle & coating thickness. Chamber Size: 100 mm (dia) or higher.

- Online UPS, 10KVA with 1hr backup should be provided The battery should be sealed and maintenance-free. The battery shall be properly wired and contained in a battery cabinet.
- Ultramicrotome (optional)

Must be user friendly. PC Controlled ultra microtome with touch screen, working on windows XP based operating system having video monitoring facility.

A turbomolecular TMP/ Rotary based sputter for gold sputtering must be quoted separately. A standalone system for carbon sputtering facility

ameter x 47 mm) should have a side viewing port that allows a clear view of the liquid meniscus during filling.

A turbomolecular TMP/ Rotary based sputter coater for gold sputtering must be quoted separately.

- A standalone system for carbon sputtering facilityto be included. The bidder should quote a suitable pump. With built-in display for sputtering time and sputtering thickness and with required accessories and coating material should be provided Evaporation Gold source: target (0.1mm thick or more) with carbon evaporation. It should be automatic with stable ion current and should produce uniform particle & coating Chamber thickness. Size: 100 mm (dia) or higher.
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- Ultramicrotome (optional)

Must be user friendly. PC Controlled ultra microtome with touch screen, working

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With Viewing System:

- a. 10X to 50X magnification
- b. Illumination system—
  Three independent
  LED light sources
  for bright, dark-field
  and transillumination.
- c. Top light Illumina-
- d. Back light Illumination
- e. Specimen transillumination

Built-in anti-static device, Vibration isolation table with air isolation system, Micrometer/motorized controlled knife stage.

Adjustable hand and arm rest for left and right hand operation.

Cutting window: 0.2 – 10mm, Cutting speed: 0.1 to 50 mm/sec with power drive cutting stroke.

Auto section ranges 1-9999 nm.

Trimming block & post. At least four memory channels feed storage. At least four memory channels speed storage

Return speed: up to 50mm/sec at 2-3 different selected speeds

K<u>nife maker</u> must have the provision to cut best quality glass knives at different angles. on windows XP based operating system having video monitoring facility. With Viewing System:

- f. 10X to 50X magnification
- g. Illumination system—
  Three independent
  LED light sources
  for bright, dark-field
  and transillumination.
- h. Top light Illumination
- i. Back light Illumination
- j. Specimen transillumination

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Return speed: up to 50mm/sec at 2-3 different selected speeds

Knife maker must have the provision to cut best quality glass knives at different angles.

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20 Nitrogen cylinder (2 Nitrogen cylinder Nos) and argon cylinders Nos) and argon cylinders (2 Nos) as per the re-(2 Nos) as per the requirements. quirements. All necessary All necessary consuconsumables below: mables below: • reusable pin stubs • reusable pin stubs ( pack of 100), ( pack of 100), Aluminium pin • Aluminium pin stubs 25 mm dia. stubs 25 mm dia. Pack of 50 Pack of 50 Storage Tubes for Storage Tubes for 12.5mm Pin Stubs 12.5mm Pin Stubs Pack of 10 Pack of 10 Storage Tubes for · Storage Tubes for Pin Type Stubs up Pin Type Stubs up to 38mm Pack of to 38mm Pack of 10 10 SEM specimen SEM specimen stub storage box stub storage box and holder - pack and holder - pack of 50 of 50 · Tweezers kit- Anti · Tweezers kit- Anti acid and Antiacid and Anti-Mag SS Mag SS • Conductive carbon • Conductive carbon adhesive tape adhesive tape aluminium foil aluminium foil core pack of 10 core pack of 10 · Leit conductive • Leit conductive Adhesive Carbon Adhesive Carbon Tabs 12mm Pack Tabs 12mm Pack of 100 of 100 Conductive Car- Conductive Carbon discs- Roll of bon discs- Roll of 250 250 conductive carbon • conductive carbon paint for mounting paint for mounting SEM specimen -5 SEM specimen -5 vials 40 g each vials 40 g each · Quick Drying Sil-Quick Drying Silver Paint with Brush (25g)-5 ver Paint with Brush (25g)-5

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21	Documenta- tion	<ul> <li>Online user guidance</li> <li>Operating instructions handbook</li> <li>Online help</li> <li>Prepared for remote diagnostic support</li> <li>Warranty and Training</li> <li>List of users in India, with (nearly) similar systems with similar configurations installed preferably in last 3 years</li> <li>The name(s) of the service engineer(s) with their locations in India</li> </ul>	List of users in India with nearly similar configurations installed preferably in last 5 years.	<ul> <li>Online user guidance</li> <li>Operating instructions handbook</li> <li>Online help</li> <li>Prepared for remote diagnostic support</li> <li>Warranty and Training</li> <li>List of users in India, with (nearly) similar systems with similar configurations installed preferably in last 5 years</li> <li>The name(s) of the service engineer(s) with their locations in India</li> </ul>
22	Warranty	Warranty should be covered for the period of five years. including standard warranty for the entire equipment (for the spares and gun, accessories, consumables) should be provided including all third-party items supplied by the company (Main equipment supplier). The AMC to be offered additionally.  Include all the spares + consumables required for operation during warranty period. List them separately.	-	Warranty should be covered for the period of five years. including standard warranty for the entire equipment ( for the spares and gun, accessories, consumables) should be provided including all third-party items supplied by the company (Main equipment supplier). The AMC to be offered additionally.  Include all the spares + consumables required for operation during warranty period. List them separately.
		The supplier should under- take the responsibility of spares for the next ten years after instal- lation/discontinuation of the system/model		The supplier should under- take the responsibility of spares for the next ten years after instal- lation/discontinuation of the system/model

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	23	Installation requirements	<ul> <li>Power: Voltage 100 – 240 V AC (-6%, +10%)</li> <li>Frequency: 50 Hz</li> <li>Environment:</li> <li>Temperature (20 ± 3)°C</li> <li>Relative humidity below 80%</li> <li>The supplier should construct necessary isolation platform/anti-vibration table/Vibration isolation system/set-up for the installation of the main equipment.</li> </ul>		<ul> <li>Power: Voltage 100 – 240 V AC (-6%, +10%)</li> <li>Frequency: 50 Hz</li> <li>Environment:</li> <li>Temperature (20 ± 3)°C</li> <li>Relative humidity below 80%</li> <li>The supplier should construct necessary isolation platform/anti-vibration table/Vibration isolation system/set-up for the installation of the main equipment.</li> </ul>
	24	Pre- Installation Requirements	Pre-installation requirements such as room size, tolerable limits of EM field and vibration (mechanical), required power rating; utility requirements are to be stated clearly, and to be verified/surveyed by the supplier at the installation site.	-	Pre-installation requirements such as room size, tolerable limits of EM field and vibration (mechanical), required power rating; utility requirements are to be stated clearly, and to be verified/surveyed by the supplier at the installation site.

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25	Training	Training immediately after installation and similar trainings packages to be given to a group of scientists/technical staff for operating the instrument starting from basic to advanced applications with sample preparation techniques for different types of samples. Trainingprograms may be periodically arranged for about 15 days or more and on our samples divided over 3 months valid for one year after installation.  On-site training must be provided for free of cost. Commitment regarding service response time less than 48 hours should be given in writing.	Training immediately after installation and similar trainings packages to be given to a group of scientists/technical staff for operating the instrument starting from basic to advanced applications with sample preparation techniques for different types of samples. Trainingprograms may be periodically arranged for about 15 days or more and on our samples divided over 3 months valid for one year after installation.  On-site training must be provided for free of cost. Commitment regarding service response time less than 48 hours should be given in writing.

26	Service facility in India	Supplier should clearly mention about their service set up in India for prompt service support along with number of service engineers specially trained on the offered system. Downtime call attendance should be within 48 hours under the period of warranty and annual maintenance. Breakdown period should not be counted as Warranty period and must be extended after the expiry of initial warranty period.	-	Supplier should clearly mention about their service set up in India for prompt service support along with number of service engineers specially trained on the offered system. Downtime call attendance should be within 48 hours under the period of warranty and annual maintenance.  Breakdown period should not be counted as Warranty period and must be extended after the expiry of initial warranty period.
27	Operation & maintenance manuals	Soft copy or hard copy of the operation & maintenance, service manuals including detailed drawings and circuit diagrams should be provided in English for the main instrument, EDS, and all other accessories.	-	Soft copy or hard copy of the operation & maintenance, service manuals including detailed drawings and circuit diagrams should be provided in English for the main instrument, EDS, and all other accessories.
28	Optional Accessories for Future upgradation	<ol> <li>Software controlled         -20° C to +60° C         Peltier cold stage</li> <li>Cryo-stage</li> <li>Sample / chamber cleaning: Cryo Cleaner, Integrated Plasma Cleaner</li> </ol>	-	4. Software controlled -20° C to +60° C Peltier cold stage 5. Cryo-stage Sample / chamber cleaning: Cryo Cleaner, Integrated Plasma Cleaner

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29	Man Power	The vendor should provide a skilled manpower for operating the system, the manpower will work as employee of the Vendor. NIFTEM will not have any legal, financial liability of the operator. Provide the year's wise breakup of the cost (UPTO 3 years) in INR. Please note the party should have at least 15 FESEM installations across the country for last 10 years. All the features (resolution, stage size, etc.) should be available globally.	The vendor should provide a skilled manpower for operating the system, the manpower will work as employee of the Vendor. NIFTEM will not have any legal, financial liability of the operator. Provide the year's wise breakup of the cost (UPTO 3 years) in INR. Please note the party should have at least 15 FESEM installations across the country for last 10 years. All the features (resolution, stage size, etc.) should be available global-ly
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### Mandatory

It is mandatory to get (test) the quality of the images of the samples (will be given by us). The testing process is to be done in the presence of end user or through skype or similar web basedapplication.

#### Note:

- □ 10% deviation from the main technical specification is the sole discretion of the technical committee for betterment of the equipment.
- The supplier is responsible for complete installation, smooth operation, maintenance and complyofallwarrantyclausesforalltheitemsorderedinthis-package. Even thoughordermay be separate for different parts in the package, the supplier is responsible for all the items in the package. Supplier has to ensure that all the items quoted under the package must be new (Models must be released after 2015). Manufacturer has to give a certificate on the Modeland the Year of the manufacture. Compatible spares

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must be available for 10 years after they stop manufacturing theequipment.

- Equipment may be shifted to another building within the campus after one to two year of installation. The equipments hifting should be free of cost.
- A quote may be given for an operator to be stationed at site for three years for smooth functioning of the system to serve a multi-user laboratory with breakdown below 5% of the instrument time (considering weekends too) and no down time is more than three continuous working days. The operator should not only be trained in operating but also know the installation requirements for smooth uninterrupted functioning of the FESEM. The expenses for such service are to be included in the quote. Operator may be diploma/BSc (or higher) qualified. He may be given 15 days holiday/year, other than Sundays. supplier should quote this on yearly basis. Salary (including annual hike) to the operator need to be mentioned.
- □ After complete installation, supplier should provide application demo. to the students, researchers, faculty members of various faculties of NIF-TEM.

